KENWOOD

SERVICE MANUAL

R-2000 DCK-1

COMMUNICATIONS RECEIVER



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R-2000

SPECIFICATIONS

Frequency Range: 150 kHz ~ 30 MHz

150 kHz \sim 26 MHz (W2 type)

 $2 \text{ MHz} \sim 30 \text{ MHz} (X \text{ type})$

Mode: AM, FM, SSB (USB/LSB), CW

Sensitivity: $(0 dB\mu = 1 \mu V)$

Frequency	150 kHz ~ 2 MHz	2 MHz~30 MHz
SSB/CW (S+N/N 10 dB)	Less than 2 μV	Less than 0.4 μ V
AM (S+N/N 10 dB)	Less than 20 μV	Less than 4 μV
FM (S+N/N 20 dB)	_	Less than 1 μV

Selectivity:

Selectivity	Selectivity	
AM-WIDE	6 kHz (-6 dB)	18 kHz (-50 dB)
AM-NARROW	2.7 kHz (-6 dB)	5 kHz (-50 dB)
SSB/CW	2.7 kHz (-6 dB)	5 kHz (-50 dB)
CW-NARROW	500 Hz (-6 dB)*	820 Hz (-60 dB)*
FM	15 kHz (-6 dB)	30 kHz (-50 dB)

^{*:} with YG-455C optional CW crystal filter

Symbol	Destination
» к	U. S. A
М	General market
Т	Britain
W	Europe
Х	Australia & New Zealand

Image Ratio: Better than 70 dB IF Rejection: Better than 70 dB

Frequency Stability: Within ± 300 Hz during the first hour

after 1 minute of warm-up.

Within ±50 Hz during any 30 min-

utes period thereafter.

Frequency Accuracy: $\pm 10 \times 10^{-6}$ or better (at normal

temperatures)

Squelch Sensitivity: (threshold, 0 dB μ = 1 μ V)

AM/SSB/CW = Less than 3.12 μ V

FM = Less than 0.5 μ V

Audio Load Impedance: 4Ω to 16Ω

Audio Output Power: 1.5W (8 Ω load, 10% distortion)

Antenna Impedance: $50\Omega/500\Omega$

Power Consumption: (at no signal) = 14W AC

13.8V DC, 0.6A (with optional

DCK-1)

(at Memory Back-up) = 3W AC

13.8V DC, 0.1A (with optional

DCK-1)

Power Requirements: 100/120/220/240V AC, 50/60 Hz

13.8V DC (with optional DCK-1)

Dimensions: 375 (14.8) W \times 115 (4.5) H \times 210 (8.3) D

mm (inch)

Weight: 5.5 kg (12.1 lbs.) approx.

RX unit X55-1340-00

R-2000 is a triple conversion general coverage receiver with a first IF of 45.85 \sim 45.90 MHz, 9.85 \sim 9.90 MHz second IF and a 455 kHz third IF.

Both low (50 Ω) or high (500 Ω) impedance antenna terminals are provided for all bands.

The signal supplied through the antenna terminal goes to the antenna fuse (100 mA) and three step RF attenuator (10, 20, and 30 dB). It next enters the BPF (Band Pass Filter), which divides the 0.15 \sim 30 MHz range into 6 bands; 0.15 MHz \sim 1 MHz, 1 MHz \sim 2 MHz, 2 MHz \sim 4 MHz, 4 MHz \sim 8 MHz, 8 MHz \sim 17 MHz and 17 MHz \sim 30 MHz. Q58: SN74LS145N converts the BCD band data signal from the PLL control circuit to select the appropriate BPF for the frequency selected.

Exiting the BPF, the signal, is fed to RF amp Q1: 3SK73(GR), first IF trap (operating at 40.875 MHz) and emitter follower Q2: 2SC1815 (Y).

The RF signal is mixed with the first local oscillator 45.9 \sim 75.85 MHz and converted to the 45.85 \sim 45.90 MHz first IF by balanced mixer Q3 and Q4: 3SK73(GR).

Q3 and Q4 drain voltage is supplied through a switching circuit consisting of Q5 and Q6 controlled by Q47 and Q48: 2SC1815 (Y) will turn off when the VHB signal is applied from the PLL control circuit in the (optional) VHF reception mode. At the same time, the first IF circuit input is switched to the converter by switching diodes D13 and D14: 1S2588.

After passing the first IF LC filter the signal is converted to the 9.85 ~ 9.90 MHz second IF by the second balanced mixer Q7 and Q8: 3SK74(L) using the 36 MHz second local oscillator injection signal.

The second IF signal passes through ceramic filter F1 (fo: 9.875 MHz) and is converted to the 455 KHz third IF by the third balanced mixer Q9 and Q10: 3SK73(GR) using the 9.445 \sim 9.395 MHz third local oscillator injection signal.

The signal is applied to the NB gate D15, 16. A part of the signal is also applied to the NB (Noise Blanker) amplifiers on the PLL unit via buffer Q11: 2SC1815(Y). The signal output from the NB gate is switched to the appropriate bandwidth third IF filter (F2 \sim F5 of 455 kHz), then fed to the third IF amplifiers.

The IF filter bandwidths are: F3; 2.7 kHz, F4; 6 kHz and F5; 15 kHz. Filter F3 is used in the AM narrow, SSB and CW wide modes, F4 in the AM wide mode and F5 in the FM mode. Filter position F2 is provided for the CW narrow mode and an optional YG-455C or YG-455CN filter can be used.

The third IF amplifiers are divided into two systems; one for the FM mode and one for all other modes.

In the FM mode, the signal passing through F5 is amplified by Q32: TA7060P, Q33: 2SC1675(L) and Q34: μ PC577H, then detected by ceramic discriminator F6, and diodes D41 and 42.

The noise component of the detected signal is amplified by Q35 and Q36: 2SC1775(E), rectified (D44 and 45), DC amplified (Q37 and 38), then applied to squelch gate switch Q41: 2SC1815(Y), center stop control Q40: 2SC1815(Y) and BUSY LED switch Q42 and Q43: 2SC1815(Y).

The DC voltage which is generated from the discriminator (F6) is fed to window comparator Q39: NJM4558D which forms an AND circuit together with Q40 and generates the

Program Scan center stop signal which is applied to the PLL control circuit via Q46: 2SC1815(Y). The FM IF signal from Q33 is amplified by Q59: 2SC1815(Y) and detected by D39 and D40: 1N60 to drive the S meter.

In all modes other than FM, the signal which has passed F2 through F4 are amplified by Q12 and Q13: 3SK73(GR). A sample of the IF signal is buffer by Q14: 2SC1815(Y) and is AM detected by D29: 1N60, buffered by Q15, and diode switched by D30 to the squelch-controlled switch Q16. Output from Q14 is also rectified by D37 and D38: 1N60. This signal is also split: the rectified output is both AGC amplified by Q23: 2SC1815(Y) and squelch amplified by Q28: 2SC1815(Y), Q29: 2SK192A(GR), Q30: 2SA1015(Y) and Q31: 2SC1815(Y). Q24 (CW and SSB) and Q25 (AM) 2SC1815(Y) select the AGC slow time constant by mode. AGC is applied dack to the RF and IF amplified. The AGC voltage is also amplified by Q50: 2SK192A(GR) and Q51: 2SA1.015(Y) to drive the S meter. Q26 and Q27: 2SC1815(Y) switch off power to the AM, CW, and SSB IF amplifiers and squelch amplifiers in the FM mode. The output of the squelch amplifiers (Q31) is applied to the BUSY LED switch Q44: 2SC1815(Y), scan stop switch Q45: 2SC1815(Y) and squelch gate Q16: 2SC2240(GR).

Q21: 2SC1815(Y) is the BFO circuit oscillator and Q22: 2SC1815(Y) the buffer. The BFO output is applied to the product detector D25 \sim D28 (1N60). Q20: 2SC1815(Y) is the LSB frequency shift switch.

The AM signal detected by D29 is buffered by Q15: 2SC2240(GR), and the audio signal is selected according to mode by either D30 (for AM) or D31 (for SSB and CW). This is fed through switch Q16 to audio amplifier Q17: 2SC2240(GR). The FM audio signal passes squelch gate Q52: 2SC2240(GR) and then goes to Q17.

Audio amplified by Q17 is first fed to the VOLUME and TONE controls. Q18: 2SC2240(GR) provides output to the REC lack.

The audio signal, having passed the VOLUME and TONE controls, is power amplified by Q57: HA1368R to drive the speaker.

As accessory circuits, a BEEP oscilator circuit (Q55 and 56) and standby mute circuit (Q49, 60 and 61) are provided. In the mute mode, Q49: 2SC1815(Y) decreases the RB (receive B+) line to -6V to mute all modes except FM. The RB line then controls Q60 and 61 to disrupt FMB (FM B+) to

The power supply circuits consists of a 9V AVR (automatic voltage regulator) Q54: AN7809 and a 14V ripple filter Q53.

Q33, which effectively mutes the FM mode.

Item	Rating
Nominal center frequency	within 9.875 MHz \pm 30 kHz
3 dB bandwidth	within 130 ± 30 kHz
20 dB bandwidth	350 kHz or less
Loss	8 dB or less
Spurious response (within 9.875 ± 2 MHz) (within 8.965 ± 25 KHz)	30 dB or more 40 dB or more
Input and output impedance	330Ω

Table 1. Ceramic filter (L72-0338-05) RX unit F1

ltem	Rating
Center frequency	455 kHz ±0.6 kHz
6 dB band width	2.8 ± 0.3 kHz
40 dB band width	5.5 kHz or less
Insertion loss (at maximum output)	6.0 dB or less
Guaranteed attenuation (within 455 ± 100 kHz)	55 dB or more
Spurious attenuation (within 0.1 to 1.0 MHz) for 600 to 700 kHz	45 dB or more 40 dB or more
I/O matching impedance	2.0 kΩ

Table 2. Ceramic filter (L72-0332-05, RX unit F3) SSB, AM-N, CW-W

ltem	Rating	
Nominal center frequency	455 kHz	
6 dB band width	±3 kHz or more (from 455 kHz)	
50 dB band width	±9 kHz or less (from 455 kHz)	
Ripple (within 455 ± 2 kHz)	2 dB or less	
Insertion loss	6 dB or less	
Guaranteed attenuation (within 455 ± 100 kHz)	60 dB or more	
I/O matching impedance	2.0 kΩ	

Table 3. Ceramic filter (L72-0319-05, RX unit F4)
AM-W

Item	Rating
Nominal center frequency	455 kHz
6 dB bandwidth	± 7.5 kHz or more
50 dB bandwidth	± 15 kHz or less
Ripple (within 455 ± 5 kHz)	3 dB or less
Loss	6 dB or less
Guaranteed attenuation (within 455 ± 100 kHz)	35 dB or more
Input and output impedance	1.5 kΩ

Table 4. Ceramic filter (L72-0316-05, RX unit F5) FM

Item	Rating	
Center frequency fo	455.7 kHz	
Center frequency deviation	fo ±50 Hz at 6 dB	
6 dB bandwidth	±250 Hz or more	
60 dB bandwidth	±425 Hz or less	
Ripple	2 dB or less	
Loss	6 dB or less	
Guaranteed attenuation	80 dB or more at 100 Hz to 455.1 kHz and 456.3 kHz to 2 MHz	
Imput and output impedance	2 kΩ // 15 pF	

Table 5. CW Crystal filter (L71-0206-05) YG-455C (Option)

Item	Rating
Center frequency quency fo	455.7 kHz
Center frequency deviation	fo ±50 Hz at 6 dB
6 dB bandwidth	±125 Hz or more
60 dB bandwidth	± 250 Hz or less
Ripple	2 dB or less
Loss	6 dB or less
Guaranteed attenuation	80 dB or more at 100 Hz to 455.3 kHz and 456.1 kHz to 2 MHz
Input and output impedance	2 kΩ// 15 pF

Table 6. CW Crystal filter (L71-0207-05) YG-455CN (Option)

PLL (Phase locked loop) unit X50-1920-00

The PLL unit houses the PLL oscillator circuit, microprocessor control circuit and the NB amplifier circuits. In the PLL circuit, there is a 9 MHz reference frequency crystal oscillator, the first local oscillator (45.90 \sim 75.85 MHz), second local oscillator (36 MHz) and third local oscillator (9.395 \sim 9.445 MHz), which are output to the Receiver unit.

The digital circuit peripheral to the microprocessor controls the PLL circuit frequency, display, clock/timer, input interface, rotary encoder mode (speed) and memory.

1. PLL circuit

1) Reference frequency oscillator

Q1 operates at a reference frequency of 9 MHz, which is supplied to the second and third local oscillator circuits through buffer Q2.

Via buffer Q3, a 4.5 MHz signal divided 1/2 by IC1 is supplied through buffer Q4 to the first local oscillator PLL circuit. The reference frequency is also buffered (Q6) and divided down to 1 kHz by IC2 for use as a clock reference signal.

2) First local oscillator circuit (LO1)

The first local oscillator is obtained from the PLL (Phase Locked Loop) circuit. Three VCOs (Voltage Controlled Oscillator) controlled by the microprocessor through Q20 \sim 22 cover the 45.90 \sim 75.85 MHz frequency range. The VCO output is amplified by Q26, Q27 and Q28. Part of the signal is applied to buffer Q16: 2SC1907 and PLL IC5: MN6147C. The spurious component is eliminated from the remaining signal by a BPF and is output via buffer Q29 and Q30: 2SC1707 as the L01 signal.

IC5: MN6147C consists of a programmable frequency divider, reference frequency divider and phase comparator which compares the reference and VCO frequencies (comparision frequency; 25 kHz). The programmable divider's ratio (1836 ~ 3034; only even number) is controlled by the microprocessor.

The phase error signal from the comparator is applied to the VCO by active filter Q17, Q18 and Q19: 2SC1775.

3) Second local oscillator (LO2)

The reference frequency is quadrupled by Q5: 2SC1815 to obtain the 36 MHz second local oscillation frequency.

4) Third local oscillator (LO3)

This circuit consists of PLL IC2: MN6147C which incorprates a 5 kHz PLL and mixer. One VCO is provided; the frequency range is $39.505 \sim 44.500$ MHz and the dividing ratio range is $7901 \sim 8900$. This PLL circuit is composed of VCO Q11: 2SC1923, PLL IC2: MN6147C and a loop filter consisting of Q8, Q9 and Q10: 2SC1775. The VCO output is buffered (Q12), divided 1/100 to 395.05 ~ 455.00 kHz by IC3: MN54459L, buffered (Q13) and mixed with the 9 MHz reference signal by IC4: SN16913P to obtain the 9.39505 ~ 9.445 MHz third local oscillator frequency. This is filtered (CF1) and amplified (Q15), then sent to the Receiver unit.

5) Unlock muting

The output from PLL IC2 pin 2 (unlock) becomes an unlock signal through IC21: TA7324P and Q71, and is used to control the audio muting circuit on Switch unit "B" to reduce or eliminate any pulse noise which may be generated when the frequency is changed and the PLL momentarily resets.

2. Control unit

1) Rotary encoder input circuit

On the Encoder unit, a 50 slit rotary disc and 2 photointerruptors generate 2 clock signals having a 90° phase difference, which are input to the Control unit via the EN1 and EN2 lines. These clock signals are waveform shaped by IC6, quadrupled by the gate circuit consisting of IC7 and 8 (the 50 pulse/rev signal is changed to a 200 pulse/rev signal), and applied IC12, through Flip-Flop IC9 1/4 to the microprocessor pin No. 39 (T1 port). At the same time, the encoder's rotational direction is detected from the clock pulses by the FF circuit IC9 1/4 and is input to microprocessor pin 29 (Port 37). The waveforms at each point are shown in Fig. 1.

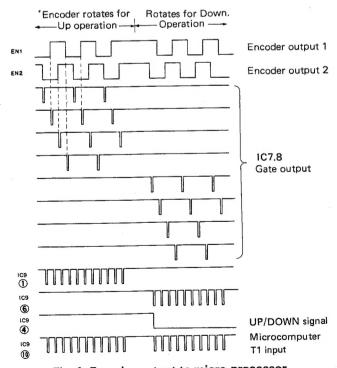


Fig. 1 Encoder output to micro-processor input timing and waveforms

2) Program scan circuit

IC10 on the Control circuit is an astable multivibrator circuit controlled by the PG. SCAN switch. Both its output, and the clock signal are applied to the micro-processor T1 port.

During scan, the multivibrator oscillators output pulse train is accessed by ICs 9 1/4, 10 1/4 and 11 1/2, while the oscillator stops in the HOLD mode and only the Encoder clock pulse is available.

The oscillator frequency is determined by C173, C174, R145 and VR1. When the tuning speed is SLOW or MID, the oscillator frequency is approximately $10\sim18$ Hz. When it is FAST, Q34 turns on and the oscillator frequency is approximately $5\sim9$ Hz.

3) Clock circuit

A 1 kHz clock signal is output from PLL IC2 (pin 6), waveform shaped by IC17 1/4 and applied to the microprocessor INT port (pin No. 6) to count the time.

When the HOUR and MINUTE switches are depressed simultaneously the time display shows 00:00. In CLOCK 1 mode, the time display stops flashing and the clock begins counting the seconds (which are not shown) when the switches are depressed. When the display is flashing, the HOUR and MINUTE switches cannot be used to set the time.

When the Function switch is set to any position other than FREQUENCY, depressing the HOUR switch will increment the HOUR digit by one. When the HOUR switch is held ON, the Hours digit increases continuously. The Minutes digit does not change during HOURS set.

Each time the MINUTE switch is depressed, the Minutes digit increases by one. When the switch is held ON, the Minutes digit advances. The Hours digit does not change during Minutes set.

To program the timer, set the timer ON time and place the timer switch ON. Receiver power remains off until the timer preset time is reached, when the relay is activated and the power is switched on.

When the timer OFF time is programmed, the power is turned off at that preset time. When the timer switch is ON, the power switch is inoperative. The timer relay output is available at the Remote control terminals on the rear panel.

4) Microprocessor power supply circuit

When the microprocessor IC12: μ PD80C49C is in operation, 5V should be applied to Vcc pin No. 40. When the microprocessor is in the back-up standby mode, 2V should be applied. When the power switch is turned off, Q35 and Q36 change the level of RESET pin No. 4 to low to protect the RAM, the Vpp pin No. 26 becomes low to stop the oscillator and the contents of the RAM are maintained by the low standby voltage (Vcc).

When the power is turned on, 5V is applied to the Vcc pin, the V_{DD} pin becomes high while the RESET pin is held low to activate the oscillator, then the RESET pin returns to a logic high and the program is reset.

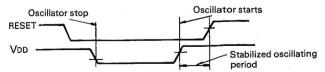


Fig. 2 Micro-processor power supply circuit

5) Dimmer circuit

The dimmer functions by controlling power to the DC/DC converter. When the main power is on, approximately 12V is supplied to Q41 and Q42 by Q61, Q72, Q73 and D40. When the main power is off or the DIMMER switch is ON, Q73 turns off, and the voltage to Q41 and Q42 is decreased to approximately 8.5V to reduce the display voltage, resulting in a dimmed display.

6) Display circuit

The seven segment and digit signals are output from IC14 to drive the 8-digit display. As the output current is active low, IC15, IC16, Q38, Q39 and Q40 are used.

3. Noise blanker circuit

Pulse noise is obtained through Q11 on the Receiver unit. It is amplified by Q62, Q63 and Q64, rectified by D43 and D44 and DC amplified by Q66 to drive the Receiver unit NB gate circuit. The NB is ON when Q66 is emitter is grounded through D45 varistor. Q65 is the NB AGC amplifier.

Item	Rating
Nominal center frequency	within 9.420 MHz ± 30 kHz
3 dB bandwidth	within 130 ± 30 kHz
20 dB bandwidth	350 kHz or less
Loss	8 dB or less
Spurious response (within 9.420 ± 2 MHz) (within 8.510 ± 25 KHz)	30 dB or more 40 dB or more
Input and output impedance	330Ω

Table 7. Ceramic filter (L72-0337-05) PLL unit CF1

Microprocessor Operational Description

1. Digital VFO

1) Reception frequency

The VFO continuously covers 100 kHz - 29,999.95 kHz and stops at the end.

W2 type: 150 kHz - 25.99995 MHz X type: 2 MHz - 29.99995 MHz

2) Frequency step

l	Step	One VFO cycle
FAST	5 kHz	1 MHz
MID	500 Hz	100 kHz
SLOW	50 Hz	10 kHz

The step changeover frequency does not change. When the VFO is operated with an increased step frequency, frequencies lower than the step frequency are rounded and the VFO scans up or down referring to that frequency.

Example: SLOW step → FAST step

3.160.45 MHz

(3,160.4 MHz) → 3,165.00 MHz (3,165.0 MHz) UP 3,155.00 MHz (3,155.0 MHz) DOWN

3,163.45 MHz

(3,163.4 MHz) → 3,170 MHz (3,170.0 MHz) UP 3,160.00 MHz (3,160.0 MHz) DOWN 3

3,168.45 MHz

(3,168.4 MHz) → 3,170.00 MHz (3,170.0 MHz) UP 3,160.00 MHz (3,160.0 MHz) DOWN

The above frequencies are displayed frequency; the 10 Hz digits are not displayed.

3) BAND function

The frequency changes by a 1 MHz step when the BAND switch is operated. When the switch is kept depressed, the frequency changes continuously every 0.2 seconds. A beep signal sounds every step. The BAND function stops at the fequency limit and the beep signal does not sound.

When the down operation below the receivable range, the final displayed freuency is the minimum receivable frequency.

Example:

DOWN UP

1,034.6 kHz → 0,100.0 kHz → 1,100.0 kHz

4) F. LOCK

The VFO and BAND switch operation stop when the F. LOCK switch is set to ON.

5) BACK UP

When the memory is not backed up, the unit enters 15,000.00 kHz MODE (AM) after initial setting. When the memory is backed up, the unit enters the last reception frequency mode.

2. MODE function

With the mode select operation, the 1st local oscillation frequency is shifted and the displayed frequency is received.

	1st local oscillation frequency shift width			
AM	0 (Reference)			
FM	0			
USB	+1.7 kHz			
LSB	-1.7 kHz			
CW	+0.7 kHz			

3. MEMORY function

1) Memory contes

Built-in 10-channel memory (Frequency and mode information is stored.)

2) M. IN function

When M.CH 1 - 0 switch is pressed with the M.IN switch kept pressed the selected memory channel data is displayed, the beep signal sounds and the displayed frequency and mode are stored. At that time, the previously stored data i replaced with new data.

3) MR function

When M.CH 1 - 0 is pressed, the stored memory contents are recalled to the VFO, enabling frequency shifting.

4) AUTO.M function

When the AUTO.M switch is pressed, the AUTO.M indicator lights and the auto memory function turns on.

When the switch is pressed again, the indicator goes off and the auto memory function turns off.

Auto memory ON: The shifted frequency and mode are stored in the displayed memory channel.

Auto memory OFF: The displayed memory channel contents are not changed even when the frequency is shifted or the mode is changed.

Example:

frequency change MR 3.235.00 (AM) → 4.182.00 (USB) → 3.235.00 (AM) (CH5) (CH5)

4. M.SCAN function

1) ALL scan

When the M.S switch is pressed, the M.S indicator lights. When the switch is released, the scanning operation starts. The scanning interval is 1.5 seconds.

$$M1 \rightarrow M2 \rightarrow M3 \rightarrow \cdots \rightarrow M9 \rightarrow M0 \rightarrow M1 \rightarrow \cdots$$
start

When the M.S switch is pressed again, the M.S indicator goes off, the scanning operation stops and the unit displayes the frequency and mode which were displayed before the scanning operation was started.

2) Select scan

When the desired M.CH switch is pressed with the M.S switch kept pressed, the stored data is recalled. When the switch is released, only the selected memory frequency is scanned.

When the desired M.CH switch is pressed twice in succession, the M.CH display shows "C" and memory frequency scanning is cancelled.

Example:

CH6 cancelled.

M.CH
$$\downarrow$$

M.S \rightarrow 2 \rightarrow 8 \rightarrow 6 \rightarrow 6 \rightarrow 4 \rightarrow M.S Released.

(Keep pressed.) Then scan starts.

Scan:
$$M2 \rightarrow M4 \rightarrow M8 \rightarrow M2 \rightarrow M4 \rightarrow M8 \rightarrow M2$$

The scanning release operation is the same as that in all scan and the selected memory channel is cleared.

3) HOLD

When the HOLD switch is pressed during the memory scan operation, the HOLD indicator lights and the scanning operation stops.

In the hold mode, the mode can be changed and memory storage is possible. The memory data does not change without memory input even when the mode is changed.

4) When the FUNCTION switch is set to a position other than FREQUENCY during the memory scanning operation or the POWER switch is set to OFF the scanning operation is released and the unit displayes the reception frequency and mode which were displayed before the scanning operation was started.

5. P.SCAN function

1) Scan

When the P.S switch is pressed, the P.S indicator lights and the data stored in channel 9 is recalled. When the switch is released, the frequencies between channel 9 and channel 0 are scanned.

The reception mode stored in channel 9 is used as a reference and the scanning direction is from channel 9 to 0. When the scanning operation reaches channel 0, it starts from channel 9 again. At that time, a beep signal sounds to indicate that the P.SCAN operation has finished one cycle.

The scan step can be selected with scan step switch and

the reception mode can be changed. When the mode is change, the mode does not change until one cycle of P.SCAN operation is finished.

When the P.SCAN operation is finished.

When the P.SCAN switch is pressed again, the P.SCAN indicator goes off, the scanning operation stops and the unit displays the frequency and mode which were displayed before the scanning operation was started.

2) HOLD

When the HOLD switch is pressed during P.SCAN operation, the HOLD indicator lights, the scanning operation stops and the VFO shifts the frequency within the range of the P.SCAN frequency. At the end frequency, the operation stops.

In the HOLD mode, memory storage is possible. When new data is input to channel 9, the stored data can be used as the P.SCAN range.

When the HOLD switch is pressed again, the HOLD indicator goes off and the scanning operation is resumed.

3) BUSY signal stop

When the squelch is opened during the P.SCAN operation, the BUSY indicator lights and the scanning operation stops. When the squelch is closed, the BUSY indicator goes off and the scanning operation starts again. Pressing the BAND UP/DOWN switch when the scanning scanning is stopped due to the squelch function will restart the scanning operation. When the BAND UP/DOWN switch is kept pressed, the scanning operation does not stop even when the squelch opens.

The BUSY signal stop functions in all modes.

- 4) When the FUNCTION switch is set to a position other than FREQUENCY or the POWER switch is set to OFF, the scanning operation stops and the unit displays the received frequency and mode which were displayed before the scanning operation was started.
- 5) When a converted is connected and the data stored in both channels 9 and 0 is not an HF or VHF frequency, the M.CH display shows "E" and the P.SCAN does not function. When the M.CH display of the channels 9 and 0 shows "E", P.SCAN does not function.

6. Clock function

1) When the FUNCTION switch is set to CLOCK-1 or CLOCK-2, the unit display the time.

CLOCK-1: Reference time

CLOCK-2: Dual time

When power is supplied, the clock indication blinks. When CLOCK-1 is reset, the indication stops the blinking.

2) Setting time

Reset CLOCK-1 to stop the blinking. At that time, the seconds digit is set to 0. When the indication is blinking, the time cannot be set. Resetting CLOCK-2 does not stop the indication blinking.

Function	Hour	Minute	Operation
CLOCK-1	CK-1 ON		Reset to 0:00 (0 sec.).
	ON	OFF	The minutes digits are maintained, the hours digit is incremented and the seconds digits count.
	OFF	ON	The hours digit is maintai- ned, the minutes digits are incremented and the se- conds digits count.

Function	Hour	Minute	Operation
CLOCK-2	ON	ON	Reset to 0:00 and the seconds digits count.
	ON	OFF	The minutes digits are maintained, the hours digit is incremented and the seconds digits count.
	OFF	ON	The hours digit is maintai- ned, the minutes digits are incremented and the se- conds digits count.

The clock employs the 24-hour system.

 $0.00 \dots \rightarrow 23.59 \rightarrow 0.00 \dots \rightarrow 3.15 \rightarrow 3.16 \dots$

Each time the HOUR or MINUTE switch is pressed, the corresponding digit is incremented by 1. When the switch is kept pressed, the digit is continuouly incremented at an interval of 0.12 seconds.

3) When the power is shut off, the CLOCK-1 and CLOCK-2 are reset to 0:00. When the power is supplied again, the indication blinks.

7. Timer function

1) TIMER switch

When the TIMER switch is set to ON regardless of the POWER switch setting, the power is turned off and the timer functions. The CLOCK-1 and ON TIME are compared and power is supplied when the set times coincide. Then the CLOCK-2 and OFF time are compared and power is shut off when the set times coincide.

When the ON and OFF times are the same, the power is not turned on.

When CLOCK-1 indication blinks, setting the TIMER switch ON will not operate the timer and the TIMER ERROR indicator will lights.

2) Time setting

Function	Hour	Minute	Operation
ON/OFF	ON	ON	Reset to 0:00.
TIME	ON	OFF	The minutes digits are maintained and the hours digits are incremented.
	OFF ON T		The hours digit is maintained and the minutes digits are incremented.

The HOUR and MINUTE switches function in the same way as for the clock.

3) The CLOCK and ON/OFF TIME are displayed regardless of the POWER switch setting.

8. BACK UP

When the memory back up lithium battery is loaded, the data (frequency and mode) stored in the memory, last reception frequency and mode and ON/OFF TIME are backed up even when the power is shut off.

9. Dimmer function

When the DIMMER switch is set to ON or the POWER switch is set to OFF, the brightness of the digital display and meter decreases, resulting in a dimmer effect.

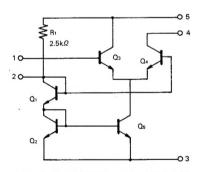


Fig. 3 TA7060P (RX unit Q32)

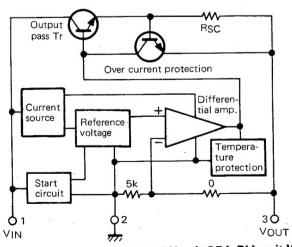


Fig. 4 AN7809 (RX unit Q54, PLL unit IC20) AN7805 (PLL unit IC18, 19)

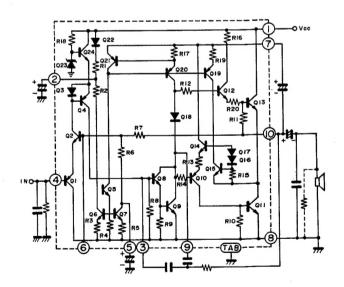
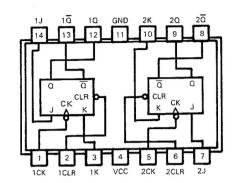
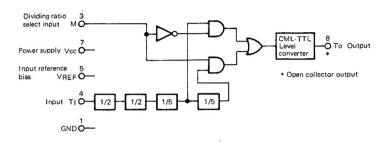


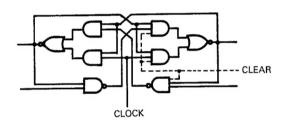
Fig. 5 HA1368R (RX unit Q57)





M	"L"	"H"
Dividing data output	1/20	1/100

Fig. 8 M54459L (PLL unit IC3)



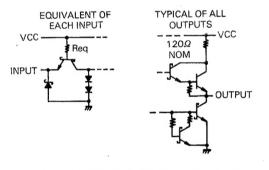


Fig. 6 SN74LS73N (PLL unit IC1)

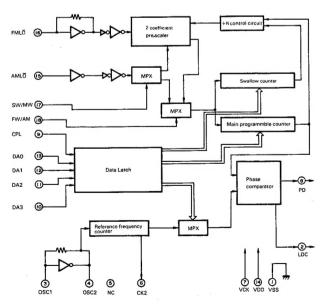


Fig. 7 MN6147C (PLL unit IC2, 5)

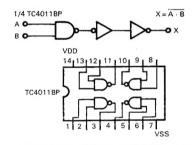


Fig. 9 TC4011BP (PLL unit IC6 \sim 11, 17)

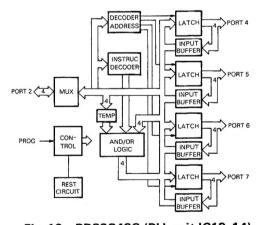


Fig. 10 $\,\mu$ PD82C43C (PLL unit IC13, 14)

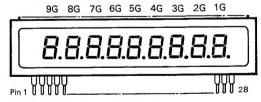


Fig. 11 FIP9D7 (PLL unit)

Table 8. FIP9D7 Terminals

Terminal No. Connection	1 F	2 NC	3 9G	4 NC	5 NC	6 8G	7 P(g)	8 P(f)	9 7G	10 P(e)	11 P(d)	12 6G	13 NC	14 NC
Terminal No.	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Connection	5G	NP	NP	4G	P(DP)	3G	P(c)	P(b)	2G	P(a)	NC	1G		NP

Item	Symbol	Rating	Unit
Operating voltage	Vcc	Vss-0.3.~+10	٧
Input voltage	Vi	Vss-0.3 ~ Vcc +0.3	٧
Output voltage	Vo	Vss-0.3 ~ Vcc +0.3	٧
Operating temperature	Topt	-40~+85	°C
Storage temperature	Tstg	-65 ~ +150	°C

Table 9. μ PD80C49C-022 Max. Rating

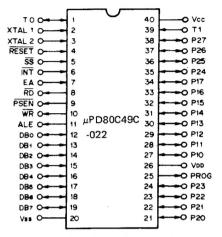


Fig. 12. μ PD80C49C-022 Terminal name

μ PD80C49C-022 TERMINAL FUNCTIONS

Terminal No.	Name	Function	Input	Output
1	то	Power ON/OFF DATA input	0	
2	X0	Microcomputer CLOCK (5.74MHz) input	0	İ
3	X1			
4	RST	RESET input, Normally:H	0	
5	SS	Normally 5V		
6	INT	Clock signal (1KHz) input	0	
7	EA	Normally GND		
8]		
9 -		Not used, Normally:open		
10		Not asea, Normany open		
11)		
12	BO	AM)	0	
13	B1	USB	0	
14	B2	LSB Mode output	0	
15	B3	cw	0	
16	B4	FM J	0	
17	B5	VCO-L	0	
18	B6	VCO-M Output	0	
19	B7	VCO-H Output	0	
20	GND	GND)		

Terminal No.	Name	Function	Input	Output
21	P20)		0
22	P21			0
23	P22	I/O EXPANDER control output		0
24	P23			0
25	PRG			0
26	VDD	STBY control input	0	
27	P10	1	0	
28	P11		0	
29	P12	†	0	
30	P13	DATA input	0	
31	P14		0	
32	P15		0	
33	P16		0	
34	P17	Program SCAN stop input	0	
35	P24	I/O EXPANDER SELECT (L:EX(0), H:EX(1))		1
36	P25	TIMER OUT output		0
37	P26	Encoder UP/DOWN input (H:UP, L:Down)	0	,
38	P27	VHF signal output (VHF:H)		0
39	T1	Encoder & program SCAN clock pulse input	0	1
40	Vcc	Microcomputer 5V & Back up power supply		

I/O EXPANDER (0) IC13: μ PD82C43C

Terminal No.	Name	Function			
2	P40				
3	P41	D.D.F. Date (BCD)			
4	P42	B.P.F. Data (BCD)			
5	P43	J			
1	P50				
23	P51				
22	P52	_			
21	P53	output & DATA SELECTOR output			
20	P60	PLL IC5 Latch clock output			
19	P61	PLL IC2			
18	P62	Beep output			
17	P63	TIMER error			
13	P70	M. SCAN			
14	P71	PG. SCAN LED output			
15	P72	HOLD			
16	P73	AUTO. M)			

I/O EXPANDER (1) IC14: μPD82C43C

Terminal No.	Name	Function	
2	P40	Display DIGIT output 100HZ	
3	P41	Display DIGIT output 1K	
4	P42	Display DIGIT output 10K	
5	P43	Display DIGIT output 100K	
1	P50	Display DIGIT output 1M	Active "L"
23	P51	Display DIGIT output 10M	
22	P52	Display DIGIT output 100M	
21	P53	Display DIGIT output CH	J
20	P60	Display SEGMENT output a]
19	P61	Display SEGMENT output b	
18	P62	Display SEGMENT output c	
17	P63	Display SEGMENT output d	Active "L"
13	P70	Display SEGMENT output e	Active
14	P71	Display SEGMENT output f	
15	P72	Display SEGMENT output g	
16	P73	Display SEGMENT output point)

K

8.0

80

800

8000

v

35

PARTS LIST

CAPACITORS

1 = Type ceramic, electrolytic, etc. 4 = Voltage rating

 $2 = Shape \dots$ round, square, etc.

3 = Temp coefficient

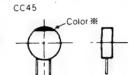
5 = Value 6 = Tolerance

Temperature coefficient

1st Word	. C	1.	Р	R	S	Т	U
Color ※	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm '°C	0	- 80	-150	- 220	-330	470	-750

2nd Word	G	Н	J	К	L
ppm °C	± 30	± 60	± 120	± 250	± 500

Example $CC45TH = -470 \pm 60$ ppm/°C



Capacitor value

1st

word

0

1

2 100

3 1000

Rating voltage

1.0

10

 $0 \ 1 \ 0 = 1pF$

В

1.25

12.5

125

1250

С

1.6

160

1600

D

2.0

20

200

2000

E

2.5

25

250

2500

F

3.15

31.5

315

3150

G

4.0

40

400

4000

Н

5.0

50

500

5000

6.3

63

630

6300

 $1 \ 0 \ 0 = 10 pF$

101 = 100pF

Ŧ	U	3	-0.01/tF	

 $\begin{array}{c|c} 2 & 2 & 0 = 22pF \\ \hline \\ 1st number & Multiplier \end{array}$ 2nd number

 $1 \ 0 \ 2 = 1000 \text{pF} = 0.001 \mu \text{F}$

Tolerance

Cord	С	D	G	J	K	M	Х	Z	Р	No cord
(%)	± 0.25	± 0.5	± 2	± 5	±10	± 20	+40	+80	+100	More 10/4F -10~ +50
							-20	- 20	-0	Less than 4.7/1F -10~+75

Less	than	10	рF

Cord	В	С	D 4	F	G
(pF)	± 0.1	±0.25	±0.5	± 1	±2

Abbreviation		Abbreviation	
Сар	Capacitor	ML	Mylar
С	Ceramic	5	Styren
E	Electrolytic	Т	Tantalum
MC	Mica		

Resistors not listed in this parts list are standard, fixed carbon composition, 1/4W or 1/8W.

The resistance values, in ohms, are indicated on the schematic diagram.

SEMI CONDUCTOR

	Item	Name	Re- marks
	Diode	1N60	
ı		1N4448	
1		1S1007	
ı		1S1555	
ı		1S1587	
ı	•	1S2588	
l		BA282	
١		D33A	
١		RD4.7EB3	
		V03C	:
	Zener-	WZ-061	
l	Diode	WZ-071	
١		WZ-110	
l		XZ-060	
1	LED	ON1110	
١		LM358P	
l		SG238D	
ĺ		SR538D	
١		SY438D	
I		TLG205	
١		TLR205	
1			

ltem	Name	Re- marks
	TLY205	
TR	2SA1015(Y)	
	2SC1675(L)	
	2SC1775(E)	
1/1	2SC1815(Y)	
	2SC1907	
	2SC1923(D)	
	2SC1959(Y)	
	2SC2240(GR)	
	2SC2878	N.
	2SD235(Y)	
FET	2SK192A(GR)	
	3SK73(GR)	
	3SK74(L)	
IC	AN7805	N
	AN7809	N
	HA1368R	.,
	M54459L	
	MN6147C	
	NJM4558D	

N: New Parts

ltem	Name	Re- marks
Varistor Vari-cap Display tube Surge- Absorber	SN16913P SN74LS145N SN74LS145N SN74LS73N TA7060AP TA7324P TC4011BP TC5065BP TC50678P \(\mu \text{PC577H} \) \(\mu \text{PD80C49C-022} \) \(\mu \text{PD82C43C} \) MV-13 1SV53A 1SV54GC FIP9D7 ERZD03DK331	N N

R-2000

Part No.	Re- marks	Description		Part No.	Re- marks	
GENERAL				J61-0019-05		Band
A01.0020.02	l N	Case (upper)		J61-0401-05		Nylo
A01-0939-02	N			K01 0411 05		Comi
A01-0940-02	N	Case (lower)		K01-0411-05	N	Carri
A20-2465-03 A23-1472-02	N N			K21-0769-04 K23-0738-04	N,	Main Knob
A23-14/2-02		Rear panel		K23-0738-04	· N	Knob
B03-0529-04	N	Carring handle back plate		K27-0426-14	"	Band
B03-0529-04	N	Switch name plate, NAR-WIDE		K29-0758-04		Push
B03-0530-14	N	Ornamental plate, Meter		K29-0767-04		Push
B30-0817-15	''	Lamp, 14V 80mA	i	K29-0768-04		Push
B31-0641-05	N	Meter		K29-0771-04		Knob
B39-0407-04		Spacer x2		K29-0772-03	N	Knob
B42-1722-24		FTZ plate	W ₂	K29-0773-04	N	Push
B43-0686-04	N	Badge	K,M,W,W ₂ ,X	K29-0774-04	N	Push
B43-0687-04	N	Badge	Т	K29-0775-04	N	Push
B46-0058-10	"	Warranty card (TKC)	к	K29-0776-04	N	Push
B50-4022-00	N	Instruction manual	K,M,W,W ₂ ,X			
B50-4023-00	N	Instruction manual	Т	L01-8064-05	N	Powe
B58-0637-00		Voltage warning paper	K,M,W,W2,X			
B58-0638-00		Warning paper	Т	N09-0256-05		Grou
B58-0653-00	N	Warning paper	W ₂	N09-0641-05		Screv
B58-0654-00	N	Warning paper	x	N14-0508-04		Span
	1		1	N15-1040-46		Wash
C91-0079-05		C, 0.01 AC125V	C1	N30-2608-41		Screv
•				N30-3006-41		Screv
E04-0152-05		UHF type receptacle, ANT		N30-3008-41		Screv
E07-0751-05		7P DIN plug, accessory		N30-3012-46		Screv
E12-0001-15		Phone plug, accessory		N30-4006-46		Screv
E18-0351-05		3P Inlet, AC power		N32-2606-46		Flat s
E30-1643-15		AC Cable ass'y	K,M	N35-3006-41		Bind :
E30-1644-15		AC Cable ass'y	Т	N87-2606-46		Bind 1
E30-1645-05		AC Cable ass'y	W,W ₂	N87-2608-46		Self to
E30-1647-05		AC Cable ass'y	X			Knob
				N87-3006-41		Self to
F05-1013-05		Fuse x 2, 0.1A, accessory				Push
F05-1521-05		Fuse 1.5A, accessory	ľ	N87-3008-41		Self to
F15-0646-04	N	Switch mask, Piano switch		N87-3010-46		Self to
F19-0610-04		Connector mask, DC13.8V		N87-3012-46		Tap ti
F19-0622-04	N	Rear cover		N88-3006-46		Tap ti
G13-0669-04		Cushion, MODE		S90-0405-05	N	Rotar
G16-0506-04		Anti vibration sheet, Case		000 0400 00	"	Hotai
G53-0510-04		Packing x 2, Case		T07-0225-15	N	Speal
H01-4463-04	N	Packing carton	K,M,W,W ₂ ,X	V41 1480 00		0
H01-4464-04	N I	packing carton	T	X41-1480-00 X41-1480-61	N N	Switc
H03-2098-04	N	Packing carton		X41-1480-61 X41-1480-71	N	Switc
H10-2569-02	N	Packing fixture (R)		X50-1920-00	N	PLL u
H10-2570-02	N	Packing fixture (L)		X54-1690-00	l in	Enco
H12-1320-04	N	Cushion		X55-1340-00	N	RX ur
H20-1419-03	N	Protective cover		X33-1340-00	"	nx ui
H25-0029-04	'	Protective bag 60×100	i			
H25-0105-04		Protective bag 150x350				
100 0222 05		Frank A Orac (laward		1		
J02-0323-05		Foot × 4, Case (lower)	l			
J02-0403-04	l NI	Rubber foot x 4, Case				
J02-0428-05	N	Assistant foot, Case (lower)				
J19-1369-04	N	Knob metal fittings, Piano switch				
J19-1372-14	N	Knob metal fittings, Piano switch				
J21-2573-04	,	Foot metal fittings x 2, Case				
J21-2788-04	N N	Speaker metal fittings × 3				
J32-0767-04	N	Hex. boss x 4, Meter		1		

Part No.	Re- marks	Description	
J61-0019-05 J61-0401-05		Band × 3 Nylon band × 20	
K01-0411-05	N	Carring handle	
K21-0769-04	N	Main knob	I
K23-0738-04	''	Knob, FUNCTION	- 1
K23-0755-04	N	Knob × 4, AF, TONE, SQL, ATT	1
K27-0426-14	'	Band knob × 2	1
K29-0758-04		Push knob × 2, POWER, TIMER	
K29-0767-04		Push knob × 2, DIM, NB	i
K29-0768-04		Push knob, AGC	
K29-0771-04		Knob ring	
K29-0772-03	N	Knob ass'y	ł
K29-0773-04	N	Push knob, MODE	
K29-0774-04	N	Push knob, NAR-WIDE	
K29-0775-04	N	Push knob, F. LOCK	
K29-0776-04	N	Push knob x 3, TUNING SPEED	
L01-8064-05	N	Power transformer	
N09-0256-05		Ground screw, ANT	
N09-0641-05		Screw x 7, Panel	
N14-0508-04		Spanner nut, Panel	1
N15-1040-46		Washer x 2, Carring handle	1
N30-2608-41		Screw × 2, DC	1
N30-3006-41		Screw × 7, Lamp, PLL, DIN	1
N30-3008-41		Screw × 2, AC	1
N30-3012-46		Screw, Panel	
N30-4006-46		Screw x 2, Carring handle	
N32-2606-46		Flat screw × 4, Meter	1
N35-3006-41		Bind screw x 16, Case	
N87-2606-46		Bind tapping screw ×16	
N87-2608-46		Self tapping screw x5 Knob ass'y x 5	1
N87-3006-41		Self tapping screw × 25 Push switch, etc	
N87-3008-41		Self tapping screw x 2, ANT, SP	
N87-3010-46		Self tapping screw × 3, SP	
N87-3012-46		Tap tight screw × 24, PC boad	
N88-3006-46		Tap tight screw × 10, Sub panel, etc.	
S90-0405-05	N	Rotary remote switch, ATT	
T07-0225-15	N	Speaker	
.57 0220-10		- Openior	
X41-1480-00	N	Switch unit	K,M,T,W
X41-1480-61	N	Switch unit	W ₂
X41-1480-71	N	Switch unit	х
X50-1920-00	N	PLL unit	
X54-1690-00		Encoder unit	
X55-1340-00	N	RX unit	1

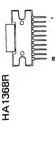
Part No.	Re- marks	Description	Ref. No.	Q'ty
SWITCH UN	IT (X	-00: K, I 41-1480-○○) -61: W ₂		
CE04W1C100M CE04W1H4R7M CQ92M1H102K CQ92M1H104K CQ92M1H683K CK45F1H103Z CK45F1H473Z C90-0814-05		E, 10 16V E, 4.7 50V ML, 0.001 ML, 0.1 ML, 0.068 C, 0.01 C, 0.047 C, 4700 25V	C8 C2,4 C5 C1,13 C3 C6,7,9,12 C21,23,24 C22	1 2 1 2 1 4 3
E11-0413-05 E11-0414-05 E23-0512-05 E40-0273-05 E40-0442-05	N	US jack, phones US jack, REC Terminal Mini connector 2P Power connector (4P)		1 1 2 2 1
F05-1521-05 J13-0401-05		Fuse, 1.5A Fuse holder		1 2
J30-0514-14		LED spacer		6
R01-3421-05 R06-9406-05 RS14AB3A220J RS14AB3A470J R92-0150-05	N	Pot. $10 \mathrm{K} \Omega$ (A), AF, tone Pot. $50 \mathrm{K} \Omega$ (B), $10 \mathrm{K} \Omega$ (B) SQL Metal film $22 \Omega \pm 5\%$ 1W Metal film $47 \Omega \pm 5\%$ 1W Jumper wire	VR1,2 VR3, R12 R11	2 1 1 1 25
\$29-1429-05 \$29-1430-05 \$40-2440-15 \$40-2442-05 \$42-2406-05 \$42-4402-05 \$50-1409-05 \$50-1411-05 \$50-1412-05	2 2 2 2	Rotary switch, FUNCTION Voltage select switch Push switch, NB, DIM, AGC Push switch, NAR-WIDE Push switch, power, timer Push switch, tuning speed Tact switch, BAND Tact switch, MODE Tact switch	\$30 \$40 \$27~29 \$24 \$31 \$23 \$25,26 \$16~20 \$1~15,21,22	1 1 3 1 1 2 5 17
PLL UNIT (X	50-19	· .		
CC45CH1H010C CC45CH1H030C CC45CH1H050C CC45CH1H085C CC45CH1H085C CC45CH1H085C		Ceramic trimmer 30pF C, $1P \pm 0.25P$ C, $3P \pm 0.25P$ C, $5P \pm 0.25P$ C, $0.5P \pm 0.25P$ C, $0.5P \pm 0.25P$ C, $10P \pm 0.5P$	C75, C88 C15,22,37,38, 57,58,87,154 C31,134,136 C23,33,53,	1 1 8 3 9
CC45CH1H12OJ		C, 12P	117,121,122, 126,127,151 C116	1

<u></u>	_	r			
Part No.	Re- marks	Des	cription	Ref. No.	Q'ty
CC45CH1H150J		C, 15P		C52,76,150	3
CC45CH1H22OJ		C, 22P		C14,155	2
CC45RH1H010C		C, 1P ± 0.25	P	C135	1
CC45RH1H020C		C, 2P ±0.25	P	C133,142	2
CC45RH1H040C		C, 4P ±0.25	P	C138	1
CC45RH1H060D		C, 6P $\pm 0.5P$		C140,143,146	3
CC45RH1H070D		$C, 7P \pm 0.5P$		C51	1
CC45RH1H100D		$C, 10P \pm 0.5$	P	C115,120,125	3
CC45RH1H22OJ		C, 22P		C144,	1
CC45RH1H330J		C, 33P		C141	1
CC45RH1H470J		C, 47P		C49, 118	2
CC45RH1H560J		C, 56P		C113	1
CC45SL1H101J		C, 100P		C13,16,26	3
CC45SL1H121J		C, 120P		C147	1
CC45SL1H180J		C, 18P		C181,182	2
CC45SL1H181J		C, 180P		C68	1
CC45SL1H330J		C, 33P		C11	1
CC45SL1H56OJ		C, 56P		C65,67,112	3
CE04W1A101M		E, 100 10V	,	C175,	1
CE04W1A470M		E, 47 10V		C177,185	2
CE04W1C101M		E, 100 16V	′	C222	1
CE04W1C220M		E, 22 16V		C18,47,55,97,	5
CE04W1C221M		E. 220 16V	,	C186	1
CE04W1E100M		E, 10 25V		C187,189	2
CE04W1E470M	1	E, 47 25V		C213,217	2
CE04W1H0R1M		E, 0.1 50V		C180,	1
CE04W1H010M		E, 1 50V		C178.231	2
CE04W1H100M		E, 10 50V		C190,191	2
CE04W1HR47M		E, 0.47 50\	,	C227,230	2
CE04W1H4R7M		E, 4.7 50V		C201	1
CK45B1H102K		C, 0.001	C40,60,64,66,70 90,148,153,157		23
			172,198,202,23		
CK45B1H221K	ſ	C. 220P	C12		1
CK45F1H103Z		C, 0.01	C25,36,54,63,98	3,99,111,	18
			131,132,137,14		
			156,160,188,20	3,211,	
CK45F1H223Z		C, 0.022	235	E0.74.02	27
CK45F1H2Z3Z		C, 0.022	C24,28,29,39,56		2'
			84,85,89,129,19	<i>3</i> ~ 137,	{
CK45F1H473Z	1	C, 0.047	204~210,237	62 60 77	22
CK45F1H4/3Z		C, 0.047	C21,35,41,42,61		22
	ì		91,167,170,176 199,212,216,22		1
			232, 238	4,225,226	
CQ92M1H103K		ML, 0.01		C92,93	2
CQ92M1H103K		ML, 0.01		C45,95,214,	8
CQ52WIIIIO4K		IVIL, O. I		215,218~	-
				221	
CO03M1U133V		MI 0012		C43,44.94.	3
CQ92M1H123K		ML, 0.012		C43,44,94,	2
CQ92M1H333K CQ92M1H472K		ML, 0.033		C173,174 C48,128	2
GUSZIVI 1 H4/ZK		ML, 0.0047		UTU,120	
C90-0817-05		C, 1000 16	V	C130	1
C91-0456-05		E, 0.047 25V	C19,46,71 ~ 73,	96,162,168,	16
			169,171,183,19	2,200,	1
			223,226,229		
E04-0154-05		Coax connect			4
E06-0752-05	N	DIN connecto	or, 7P, REMOTE		1
				Į.	

Part No.	Re- marks	Description	Ref. No.	Q'ty
E06-1051-05	N	DIN connector, 10P		1
=14 0400 05		V. CONVERTER		
E11-0408-05		MIC jack, EXT SP		1
E23-0046-04		Square terminal		2
E40-0273-05		Mini connector, 2P		12
E40-0373-05		Mini connector, 3P		3
E40-0473-05		Mini connector, 4P Mini connector, 5P		3
E40-0573-05 E40-0673-05		Mini connector, 5P		1
E40-0873-05		Mini connector, 7P		1
J21-2792-04		Connector metal fittings (B)		1
J31-0502-04		PC Board collar		9
J42-0428-05		PC Board bush		9
L19-0323-05		OSC transformer DC-DC	Т9	1
L32-0651-05		OSC coil VCO-L	T6	1
L32-0652-05		OSC coil VCO-M	T7	1
L32-0653-05		OSC coil VCO-H	T8	1
L34-0540-05		Tuning coil 455KHz	T10	1
L34-0863-05		Tuning coil 455KHz	T11	1
L34-2058-05		Tuning coil VCO	T3	1
L34-2147-05	N	Tuning coil 9.42MHz	T4	1
L34-2148-05	N	Tuning coil 9.42MHz	T5	1
L34-2149-05	N	Tuning coil 36MHz	T1,2	2
L40-1001-03		Ferri-inductor 10μH	L22,39	2
L40-1001-14		Ferri-inductor 10μH	L67,68	2
L40-1011-03		Ferri-inductor 100μH	L6,11,19,40~	15
			44	
L40-1011-13		Formi in ductor 100 dd	46,~50,57,65 L58,66	2
L40-1011-14		Ferri-inductor 100μH Ferri-inductor 100μH	L51~56	6
L40-1021-03		Ferri-inductor1mH	L7~9,12,20,	9
140-1021-03		1 cm-maactor mm	23,27,59,60	9
L40-1092-14		Ferri-inductor 1 µH	L32	1
L40-1292-14		Ferri-inductor 1.2µH	L29,31,34	3
L40-1501-03		Ferri-inductor 15µH	L26	1
L40-1511-03		Ferri-inductor 150µH	L13,15,45	3
L40-1541-27		Ferri-inductor 150µH	L21,	1
L40-1801-03		Ferri-inductor 18µH	L25,	1
L40-1892-14		Ferri-induct0r 1.8µH	L30,	1
L40-2201-03		Ferri-inductor 22µH	L24,37,38,	3
L40-2211-03		Ferri-inductor 220µH	L16	1
L40-2225-04		Ferri-inductor 2.2mH	L14,	1
L40-2282-14		Ferri-inductor 0.22μH	L33,36	2
L40-3982-14		Ferri-inductor 0.39μH	L35,	1
L40-4701-03		Ferri-inductor 47 μH	L10,28	2
L40-4711-03		Ferri-inductor 470µH	L1~5,17,18	7
L72-0337-05	N	Ceramic filter 9.42MHz	CF1	1
L77-0984-05 L78-0005-05	N	Crystal 9MHz Ceramic oscillator 5.745MHz	X1 X2	1
NOD 0641 05		Screw		2
N09-0641-05 N10-2030-46		Screw		2
N30-2606-46		Screw		6
N30-2606-46		Screw		1
N30-3008-46		Screw		2
R12-6401-05		Trim. pot 470K (B)	VR1	1
RS14AB3D101J		Metal film $100\Omega \pm 5\%$ 2W	R217	1
RS14AB3D150J		Metal film $15\Omega \pm 5\%$ 2W	R218,	1
R90-0162-05		Inline block 47kΩ×8	IB2~4	3
R92-0563-05		Inline block 150kΩ×5	IB5,6	2
R92-0150-05	1	Short jumper		191

Part No.		D-			
ENCODER UNIT (X54-1690-00)	Part No.	Re- marks	Description	Ref. No.	Q'ty
ENCODER UNIT (X54-1690-00) Total Process of State Pr	S51-2408-05		Relay	RL1	1
DO9-0305-04	W09-0323-05			:	1
DO9-0305-04					
DO9-0305-04 D21-0824-05 Shaft ass'y 1 1 1 1 1 1 1 1 1	ENCODERU	JNIT (X54-1690-00)		
D21-0824-05 Shaft assy 1 1 1 1 1 1 1 1 1	CE04W0J101M		E, 100 6.3V	C1	1
D21-0824-05 Shaft assy 1 1 1 1 1 1 1 1 1	D09 0305 04		Encoder elit		1
RX UNIT (X55-1340-00) CC45CG1H221J CC45CH1H020C CC45CH1H060C CC45CH1H060C CC45CH1H060C CC45CH1H070D CC45CH1H070D CC45CH1H150J CC45CH1H160DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100D CC4FR1H100DC CC4FR1H100D CC4FSL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H100D CC45SL1					
RX UNIT (X55-1340-00) CC45CG1H221J CC45CH1H020C CC45CH1H060C CC45CH1H060C CC45CH1H060C CC45CH1H070D CC45CH1H070D CC45CH1H150J CC45CH1H160DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100DC CC4FR1H100D CC4FR1H100DC CC4FR1H100D CC4FSL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H101J CC45SL1H100D CC45SL1					
RX UNIT (X55-1340-00) CC45CG1H221J	N30-2606-46		Screw		2
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C96 1 CC45CH1H150J C, 15P C111 1 CC45CH1H270J C, 15P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45CH1H270J C, 27P C164 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H10JJ C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H24JJ C, 22P C205,207 2 CC45SL1H30JJ C, 30P C30 1 CC45SL1H33JJ C, 30P	R12-2409-05		Trim. pot $5k\Omega(B)$	VR1,2	2
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 150P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H241J C, 22P C205,207 2 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 30P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 150P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H241J C, 22P C205,207 2 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 30P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 150P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H241J C, 22P C205,207 2 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 30P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 150P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H241J C, 22P C205,207 2 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 30P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CG1H221J C, 220P C165 1 CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 150P C111 1 CC45CH1H270J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45RH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H20J C, 12P C234,235 2 CC45SL1H241J C, 22P C205,207 2 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 30P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CH1H020C C, 2P ± 0.25P C110 1 CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H070D C, 7P ± 0.5P C96 1 CC45CH1H150J C, 15P C1111 1 CC45CH1H220J C, 22P C188 C175 1 CC45CH1H330J C, 27P C164 1 C CC45CH1H330J C, 33P C169 1 C CC45CH1H330J C, 33P C169 1 C CC45CH1H220J C, 2P ± 0.25P C80 1 C CC45RH1H01J C, 100P C141.144 2 C C45SL1H120J C, 12P C234,235 2 C C C C293.136,37, 5 67 67 C C245SL1H241J C, 22P C205,207 2 C C252,07	RX UNIT (X	55-13	40-00)	1	
CC45CH1H050C C, 5P ± 0.25P C93 1 CC45CH1H070D C, 0.5P ± 0.25P C95 1 CC45CH1H070D C, 7P ± 0.5P C96 1 CC45CH1H150J C, 15P C1111 1 CC45CH1H150J C, 15P C1111 1 CC45CH1H220J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45CH1H270J C, 27P C164 1 CC45CH1H330J C, 33P C169 1 CC45CH1H070D C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45RH1H070D C, 100P C141,144 2 CC45SL1H120J C, 12P C234,235 2 CC45SL1H220J C, 22P C205,207 2 CC45SL1H220J C, 22P C205,207 2 CC45SL1H230J C, 27P C109 1 CC45SL1H331J C, 30P C30 1 CC45SL1H330J C, 510					1
CC45CH1H0R5C C, 0.5P ±0.25P C95 1 CC45CH1H070D C, 7P ±0.5P C96 1 CC45CH1H150J C, 15P C1111 1 CC45CH1H150J C, 15P C1111 1 CC45CH1H220J C, 22P C188 C CC45CH1H270J C, 22P C164 1 CC45CH1H330J C, 33P C169 1 CC45CH1H330J C, 33P C169 1 CC45CH1H300D C, 2P ±0.25P C80 1 CC45RH1H010J C, 100P C141.144 2 CC45RH1H01J C, 100P C141.144 2 CC45SL1H120J C, 12P C234.235 2 CC45SL1H220J C, 22P C205.207 2 CC45SL1H241J C, 240P C27 ~ 29 3 CC45SL1H301J C, 300P C30 1 CC45SL1H301J C, 30P C30 1 CC45SL1H301J C, 510P C16 ~ 18 3 CC45SL1H300J C, 68P <td></td> <td></td> <td></td> <td></td> <td></td>					
CC45CH1H070D C, 7P ±0.5P C96 1 CC45CH1H150J C, 15P C111 1 CC45CH1H151J C, 15OP C175 1 CC45CH1H220J C, 22P C188				1	1
CC45CH1H150J C, 15P C111 1 CC45CH1H150J C, 15OP C175 1 CC45CH1H220J C, 22P C188 C164 1 CC45CH1H270J C, 27P C164 1 C CC45CH1H330J C, 33P C169 1 C CC45RH1H020C C, 2P ± 0.25P C80 1 C CC45RH1H070D C, 7P ± 0.5P C90 1 C CC45RH1H070J C, 100P C141,144 2 C CC45SL1H120J C, 12P C234,235 2 C CC45SL1H220J C, 12P C29,31,36,37, 5 67 67 C C252,207 2 C 229,31,36,37, 5 67 C C252,207 2 C C25,207 2 C C25,207 2 C C25,207 2 C C25,207 2 C C27,29 3 C C27,29 3 C C27,29 3 C C27,29 3 C					
CC45CH1H151J C, 150P C175 1 CC45CH1H220J C, 22P C188 1 CC45CH1H270J C, 27P C164 1 CC45CH1H330J C, 33P C169 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H120J C, 12P C234,235 2 CC45SL1H220J C, 150P C29,31,36,37, 5 67 CC45SL1H220J C, 22P C205,207 2 CC45SL1H270J C, 240P C27~29 3 CC45SL1H301J C, 300P C30 1 CC45SL1H301J C, 30P C30 1 CC45SL1H331J C, 30P C16~18 3 CC45SL1H80J C, 68P C38 1 CC45SL1H820J C, 82P C16~18 3 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 E, 47 10V C156,158					1
CC45CH1H22OJ C, 22P C188 CC45CH1H27OJ C, 27P C164 1 CC45CH1H33OJ C, 33P C169 1 CC45RH1H02OC C, 2P ± 0.25P C80 1 CC45RH1H07OD C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H12OJ C, 150P C234,235 2 CC45SL1H22OJ C, 150P C29,31,36,37, 67 67 CC45SL1H22OJ C, 240P C27 ~ 29 3 CC45SL1H21J C, 240P C27 ~ 29 3 CC45SL1H21J C, 300P C30 1 CC45SL1H31J C, 30P C109 1 CC45SL1H31J C, 30P C16~18 3 CC45SL1H680J C, 68P C38 1 CC45SL1H82OJ C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 100 16V C11,15,22,26,32,35,41,44, 39 CE04W1C101M			·	Į.	
CC45CH1H27OJ C, 27P C164 1 CC45CH1H33OJ C, 33P C169 1 CC45RH1H02OC C, 2P ± 0.25P C80 1 CC45RH1H07OD C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H12OJ C, 12P C234,235 2 CC45SL1H151J C, 150P C29,31,36,37, 5 67 CC45SL1H21J C, 240P C27 ~ 29 3 CC45SL1H241J C, 240P C27 ~ 29 3 CC45SL1H27OJ C, 27P C109 1 CC45SL1H301J C, 300P C30 1 CC45SL1H31J C, 300P C30 1 CC45SL1H820J C, 510P C16 ~ 18 3 CC45SL1H820J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 2 8 CE04W1C101M E, 100 16V C217, 1 1 CE04W1C101M					
CC45CH1H330J C, 33P C169 1 CC45RH1H020C C, 2P ± 0.25P C80 1 CC45RH1H070D C, 7P ± 0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H120J C, 12P C234,235 2 CC45SL1H151J C, 150P C29,31,36,37, 5 67 CC45SL1H220J C, 240P C27~ 29 3 CC45SL1H270J C, 240P C27~ 29 3 CC45SL1H301J C, 300P C30 1 CC45SL1H331J C, 300P C30 1 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1C100M E, 47 10V C156,158,160,226,231, 8 3 CE04W1C101M E, 100 16V C216,31, 8 3 CE04W1C101M E, 100 16V C217, 1 1				C164	1
CC45RH1H020C C, 2P ±0.25P C80 1 CC45RH1H070D C, 7P ±0.5P C90 1 CC45SL1H101J C, 100P C141,144 2 CC45SL1H120J C, 12P C234,235 2 CC45SL1H22OJ C, 150P C29,31,36,37, 5 67 CC45SL1H22OJ C, 2P C205,207 2 CC45SL1H27OJ C, 240P C27~29 3 CC45SL1H301J C, 300P C30 1 CC45SL1H331J C, 30P C19,21 2 CC45SL1H680J C, 68P C38 1 CC45SL1H82OJ C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 237,251,252 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 8 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C218, 1 C217, 1 1 CE04W1C102M E, 200 16V C218, 1				C169	1
CC45SL1H101J C, 100P C141,144 2 CC45SL1H120J C, 12P C234,235 2 CC45SL1H151J C, 150P C29,31,36,37, 5 67 CC45SL1H220J C, 22P C205,207 2 CC45SL1H241J C, 240P C27~29 3 CC45SL1H270J C, 300P C109 1 CC45SL1H331J C, 300P C30 1 CC45SL1H511J C, 510P C16~18 3 CC45SL1H820J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 3 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 39 39 CE04W1C101M E, 10 16V C11,15,22,26,32,35,41,44, 39 39 CE04W1C102M E, 100 16V C217, 1 1 CE04W1C221M E, 100 16V C238 1 CE04W1H0R1M E, 0.1 50V C149, 1 1 CE04W1H0R1M E, 0.22 50V C182,183, 3				C80	1
CC45SL1H120J C, 12P C234,235 2 CC45SL1H151J C, 150P C29,31,36,37, 67 5 CC45SL1H220J C, 22P C205,207 2 CC45SL1H241J C, 240P C27~29 3 CC45SL1H270J C, 27P C109 1 CC45SL1H331J C, 300P C30 1 CC45SL1H511J C, 510P C16~18 3 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 3 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 39 39 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 39 39 CE04W1C101M E, 100 16V C217, 1 1 CE04W1C102M E, 100 16V C238 1 CE04W1C221M E, 200 16V C218, 1 1 CE04W1H0R1M E, 0.1 50V C149, 1 1 CE04W1H0R1M E, 0.22 50V C182,183, 3	CC45RH1H070D		C, 7P ±0.5P	C90	1
CC45SL1H151J C, 150P C29,31,36,37, 67 5 CC45SL1H220J C, 22P C205,207 2 CC45SL1H241J C, 240P C27~29 3 CC45SL1H270J C, 27P C109 1 CC45SL1H331J C, 300P C30 1 CC45SL1H511J C, 510P C16~18 3 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 68P C38 1 CC45SL1H820J E, 100 10V C233,247 2 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 10 16V C156,158,160,226,231, 8 3 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 2 2 CE04W1C101M E, 100 16V C217, 1 1 2 2 CE04W1C102M E, 100 16V C238 1 1 CE04W1H0R1M E, 220 16V C218, 1 1 CE04W1H0R1M E, 0.1 50V C149, 1 1 CE04W1HR22M E, 0.22 50V C182,18	CC45SL1H101J		C, 100P	C141,144	2
CC45SL1H220J C, 22P C205,207 2 CC45SL1H241J C, 240P C27 ~ 29 3 CC45SL1H270J C, 300P C109 1 CC45SL1H331J C, 330P C19,21 2 CC45SL1H511J C, 510P C16 ~ 18 3 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 CE04W1C100M E, 100 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117 ~ 119,123 ~ 130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C238 1 CE04W1C102M E, 100 16V C238 1 CE04W1C102M E, 100 16V C238 1 CE04W1C102M E, 200 16V C218, 1 CE04W1H0R1M E, 0.1 50V C149, 1 CE04W1H0R1M CE04W1H010M E, 1 50V C3,69 8 155,157,159, 172,197,255 CE04W1HR22M E, 0.22 50V C182,183, 3	CC45SL1H120J		C, 12P	C234,235	2
CC45SL1H220J C, 22P C205,207 2 CC45SL1H241J C, 240P C27~29 3 CC45SL1H270J C, 27P C109 1 CC45SL1H301J C, 300P C30 1 CC45SL1H331J C, 330P C19,21 2 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C156,158,160,226,231, 8 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 39 CE04W1C101M E, 100 16V C217, 1 CE04W1C102M E, 100 16V C238 1 CE04W1H0R1M	CC45SL1H151J		C, 150P	, , , , , ,	5
CC45SL1H241J C, 240P C27~29 3 CC45SL1H270J C, 27P C109 1 CC45SL1H301J C, 300P C30 1 CC45SL1H331J C, 330P C19,21 2 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 68P C38 1 CC45SL1H820J E, 100 10V C233,247 2 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 3 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 2 CE04W1C101M E, 100 16V C217, 1 1 CE04W1C221M E, 100 16V C238 1 1 CE04W1H0R1M E, 0.1 50V C149, 1 1 CE04W1H0R1M E, 0.1 50V C149, 1 1 CE04W1HR22M E, 0.22 50V C182,183, 3 3	CC45511H2201		C 22P	1	2
CC45SL1H270J C, 27P C109 1 CC45SL1H301J C, 300P C30 1 CC45SL1H331J C, 330P C19,21 2 CC45SL1H680J C, 68P C38 1 CC45SL1H820J C, 82P C40,170,243 3 CE04W1A101M E, 100 10V C233,247 2 CE04W1A470M E, 47 10V C156,158,160,226,231, 8 237,251,252 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C238 1 CE04W1C102M E, 100 16V C238 1 CE04W1C102M E, 100 16V C238 1 CE04W1C102M E, 100 16V C238 1 CE04W1H0R1M E, 0.1 50V C149, 1 CE04W1H0R1M CE04W1H010M E, 1 50V C3,69 8 CE04W1HR22M E, 0.22 50V C182,183, 3					1 I
CC45SL1H301J CC45SL1H331J CC45SL1H331J CC45SL1H680J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC45SL1H820J CC54SCL1H820J CC54SCL1H820J CC551C CC504W1A470M CC504W1A470M CC504W1C100M CC504W1C100M CC504W1C101M CC504W1C101M CC504W1C101M CC504W1C102M CC504W1C10A					-
CC45SL1H331J CC45SL1H611J CC45SL1H680J CC45SL1H820J C, 330P C, 68P C, 68P C, 82P C16~18 C38 C40,170,243 3 CE04W1A101M CE04W1A470M E, 100 10V E, 47 10V C233,247 C156,158,160,226,231, 827,251,252 2 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 39 CE04W1C101M CE04W1C102M CE04W1C221M CE04W1H0R1M CE04W1H0R1M CE04W1H010M E, 100 16V E, 220 16V E, 0.1 50V C217, C238 1 1 CE04W1H0R1M CE04W1H010M E, 0.1 50V E, 1 50V C149, C3,69 155,157,159, 172,197,255 C182,183, 3			· ·		1
CC45SL1H511J CC45SL1H680J CC45SL1H820J C, 510P C, 68P C, 82P C16~18 C38 C40,170,243 3 C40,170,243 CE04W1A101M CE04W1A470M E, 100 10V E, 47 10V C233,247 C156,158,160,226,231, 237,251,252 2 E, 10 16V CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 39 CE04W1C101M CE04W1C102M CE04W1C221M CE04W1H0R1M CE04W1H0R1M CE04W1H010M E, 100 16V E, 220 16V E, 0.1 50V C217, C238 1 E, 0.1 50V 1 C149, C3,69 155,157,159, 172,197,255 C182,183, 1 C149, 3 C149, 3 C149, 3 C149, 4 C149, 4 C149, 5 C149, 6 C149, 7	CC45SL1H331J		C, 330P		2
CC45SL1H82OJ C, 82P C40,170,243 3 CE04W1A101M CE04W1A470M E, 100 10V E, 47 10V C233,247 C156,158,160,226,231, 237,251,252 2 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 39 CE04W1C101M CE04W1C102M CE04W1C102M CE04W1C221M CE04W1H0R1M CE04W1H0R1M CE04W1H010M E, 100 16V E, 220 16V E, 0.1 50V C149, E, 1 50V C217, C238 1 C218, C3,69 155,157,159, 172,197,255 CE04W1HR22M 1 CE04W1HR22M E, 0.22 50V C182,183, 3 3				C16~18	3
CE04W1A101M	CC45SL1H680J		C, 68P	C38	1
CE04W1A470M E, 47 10V C156,158,160,226,231, 237,251,252 8 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117 ~ 119,123 ~ 130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C217, 1 C238 C238 1 C238 C238 1 C238 C238 C238 C238 C238 C238 C238 C238	CC45SL1H820J		C, 82P	C40,170,243	3
CE04W1A470M E, 47 10V C156,158,160,226,231, 237,251,252 8 CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117 ~ 119,123 ~ 130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C217, 1 C238 C238 1 C238 C238 1 C238 C238 C238 C238 C238 C238 C238 C238	CE04)A/1 A 1 O 1 M		F 100 10V	C233 247	2
CE04W1C100M E, 10 16V C11,15,22,26,32,35,41,44, 51,54,60,63,64,71,76,78, 83,112,117 ~ 119,123 ~ 130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C217, 1 CE04W1C102M E, 1000 16V C238 1 CE04W1C221M E, 220 16V C218, 1 CE04W1H0R1M E, 0.1 50V C149, 1 CE04W1H010M E, 1 50V C3,69 8 155,157,159, 172,197,255 CE04W1HR22M E, 0.22 50V C182,183, 3				•	
CE04W1C100M	CLOTVITATION				
83,112,117~119,123~130, 147,148,150,176,181 210,212,214,228,240 CE04W1C101M E, 100 16V C217, 1 E, 1000 16V C238 1 CE04W1H0R1M E, 0.1 50V C149, 1 CE04W1H010M E, 1 50V C3,69 8 155,157,159, 172,197,255 CE04W1HR22M E, 0.22 50V C182,183, 3	CE04W1C100M				39
147,148,150,176,181 210,212,214,228,240			51,54,60,63,64	4,71,76,78,	
CE04W1C101M					
CE04W1C101M CE04W1C102M CE04W1C221M CE04W1H0R1M CE04W1H010M E, 100 16V E, 1000 16V E, 220 16V E, 0.1 50V C218, 1 C149, 1 C3,69 155,157,159, 172,197,255 CE04W1HR22M 1					
CE04W1C102M					
CE04W1C221M					1
CE04W1H0R1M E, 0.1 50V C149, 1 CE04W1H010M E, 1 50V C3.69 8 155,157,159, 172,197,255 CE04W1HR22M E, 0.22 50V C182,183, 3					
CE04W1H010M					
155,157,159, 172,197,255 CE04W1HR22M E, 0.22 50V C182,183, 3		1			
CE04W1HR22M E, 0.22 50V 172,197,255 C182,183, 3	CE04W1H010M		E, 1 50V		ð
CE04W1HR22M E, 0.22 50V C182,183, 3					
	CEO4W1HR22M		F 0.22 50V	1	3
	220-1111122101		_,		

D. AN	Re-	B	D-f N-	0'4	Down No.	Re-	Description	Ref. No.
Part No.	marks	Description	Ref. No.	Q'ty	Part No.	marks	Description	
CE04W1H2R2M		E, 2.2 50V	C152,178,179	3	L34-0858-05		Tuning coil 46MHz	T5
CE04W1H3R3M		E, 3.3 50V	C209	1	L34-0864-05		Tuning coil 455KHz	T14
CE04W1HR47M		E, 0.47 50V	C146,151,153,	4	L34-0865-15		Tuning coil 455KHz	T15
			180	1	L34-0866-15		Tuning coil 455KHz	T16
CE04W1H4R7M		E, 4.7 50V	C211,		L34-0868-05		Tuning coil 455KHz	T18
CK45B1H102K		C, 0.001	C87,94,100	6	L34-2068-05		Tuning coil 46MHz	T6,7
			107,196,245		L34-2109-15		Tuning coil 46MHz	T3
CK45B1H681K		C, 680P	C8,10,20	3	L34-2148-05		Tuning coil 9.42MHz	T13
CK45F1H103Z	ļ	C, 0.01 C73,92,9	, 8,113,115,116,	16	L34-2149-05		Tuning coil 36MHz	T9
		· ·	131,136,163,		L34-2150-05	- N	Tuning coil 46 MHz	T8
•		171,186,	221,232,241		L34-2151-05	N	Tuning coil 9.9MHz	T10
			1		L34-2152-05	N	Tuning coil 9.9MHz	T12
CQ92M1H102K		ML, 0.001	C5~7,168,	6	L34-2153-05	N	Tuning coil 9.9MHz	T11
GGGZIIIII			200,254		L40-1001-02		Ferri-inductor 10µH	L24,26
CQ92M1H103K		ML, 0.01	C206,222~	5	L40-1011-03		Ferri-inductor 100 µH	L41,42,44,45,
CQ52WIIIIOSK		1012, 0.01	225		L40-1021-03		Ferri-inductor 1mH	L39;40,46~
CQ92M1H104K		ML, 0.1	C219,220,	4				48,51,52
CQ32WTTTO4K		W.L., O. 1	239,253	,	L40-1205-25		Férri-inductor 12µH	L31,32
CQ92M1H122K		ML, 0.0012	C9,48,50	3	L40-1092-02		Ferri-inductor 1 µH	L54
CQ92M1H122K		ML, 0.018	C201,	1	L40-1292-02		Ferri-inductor 1.2 µH	L9,10,14,16
1		ML, 0.0022	C47,202,204,	4	L40-1892-02		Ferri-inductor 1.8μH	L12,13,
CQ92M1H222K		ML, 0.0022	208	4	L40-2282-14		Ferri-inductor 0.22 µH	L20
000004411070K		NAL 0.0027	C49.57.59.	3	L40-2791-02		Ferri-inductor 2.7 μH	L3,4,8,11
CQ92M1H272K		ML, 0.0027		5	L40-3382-14		Ferri-inductor 0.33 µH	L36,
CQ92M1H333K		ML, 0.033	C55,56,167,	5	L40-3382-14 L40-3392-02		Ferri-inductor 3.3 µH	L6,7
0000044110001		1 0 0000	173,174	3	L40-3392-02		Ferri-inductor 0.39μH	L22,23
CQ92M1H392K		ML, 0.0039	C45,46,230				Ferri-inductor 3.9 µH	L38
CQ92M1H393K		ML, 0.039	C203	1	L40-3991-02		,	L43,50
CQ92M1H473K		ML, 0.047	C199,213,229	3	L40-4701-03		Ferri-inductor 47μH	L43,50 L33 ~ 35,37
CQ92M1H562K		ML, 0.0056	C58	1	L40-4711-03		Ferri-inductor 470μH	
CQ09FS1H561G		ML, 560P ± 2%	C166	1	L40-4782-02		Ferri-inductor 0.47μH	L19,21 L2,5,25,
					L40-4791-02		Ferri-inductor 4.7 μH	
C90-0817-05		E, 1000 16V	C236	1	L40-4791-14		Ferri-inductor 4.7μH	L53
C91-0131-05			1,84,97,99,101,	15	L40-6825-04		Ferri-inductor 6.8mH	L49
		102,143,14	5,154,189,		L40-6882-02		Ferri-inductor 0.68 µH	L15,17,18,
		216,227			L40-6891-02		Ferri-inductor 6.8μH	L27,28
C91-0456-05		C, 0.047 25V C82,248,24	9,12~14,23~	1	L40-8209-25		Ferri-inductor 82μH	L29,30
			2,43,52,53,61,		L72-0316-05		Ceramic filter CFW 455E	F5
Ì			5,77,79,85,86,		L72-0319-05	-	Ceramic filter CFW 455HT	F4
		i e	06,108,114,		L72-0332-05		Ceramic filter CFW455K1	F3
		120,132,~	135,137~		L72-0338-05	N	Ceramic filter SFE9.8MK	F1
		1	7,184,185,187,		L79-0446-05		Ceramic discriminator	F6
		190~195,1 244,246	98,66,88,89,				CFY455S	
C91-0490-05		Cap, 1000P 50V	C242	1	N09-0641-05		Round screw	
35. 5.00 00					N10-2030-46		Screw	
E04-0154-05		Coax connector		1	N30-3008-46		Screw	
E04-0157-05		Mini pin jack A		3	N30-3010-46		Screw	
E21-0461-05	N	4P pusch terminal		1				
E23-0512-05	'	Terminal		2	R12-1038-05		Trim. pot 1KΩ(B)	VR3,
E29-0434-05		1P connector		1	R12-1040-05		Trim. pot 4.7KΩ (B)	VR5,
E40-0273-05		Mini connector 2P		14	R12-1414-05		Trim. pot 1KΩ (B)	VR1,
E40-0373-05		Mini connector 3P		1	R12-2409-05		Trim. pot 5KΩ (B)	VR4,
E40-0373-05		Mini connector 4P		2	R12-3045-05		Trim. pot 10KΩ(B)	VR7,8,
E40-0473-05		Mini connector 5P	1	3	R12-3046-05		Trim. pot 47KΩ (B)	VR6
1240-0373-03		Willia connector or			R12-5030-05		Trim. pot 100KΩ(B)	VR10
J13-0039-05		Fuse holder		2	R12-6401-05	1	Trim. pot 470KΩ (B)	VR9
J31-0502-04		PC Board collar		12	R90-0522-05		Resistor block 47KΩ×6	RA-1
J42-0428-05		PC Board bush		12	R92-0150-05		Short jumper	
372 0720-03		. 5 Doura Daoit	1	-				
L19-0324-05		Wide band width transformer	T1,2,4	3	S90-0406-05	N	Slide switch, ATT	S1
L30-0503-05		IFT 455KHz	T21	1				
L30-0504-05		IFT 455KHz	T20	1				
L32-0646-05		OSC coil 455KHz, BFO	T19	1				
L34-0540-05		Tuning coil 455KHz	T17	1				
	1							



















2SA1015 (Y)
2SC1675 (L)
2SC1775 (E)
2SC1815 (Y)
2SC1959 (Y)
2SC2240 (GR)
2SC2878

PC BOARD VIEW

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RX UNIT (X55 - 1340 - 00) Component Side view

R48 100 3.37V

~40,44,46,48, : 2SA1015(Y) : 2SC1959(Y) : 2SD235(Y)

Q8~10,17~19 Q11,23~25 Q16,26~31 Q32,33,35,37~4 50,52 Q41,42,60,73 Q61

SN74LS73N

SN74LS73N MN6147C M54459L SN16913P TC 40118P JPD80C49C-JPD82C43C TC55678P TC50658P AN7805

IC20 : AN7809 IC21 : TA7324P

IC1 IC2,5 IC3 IC4 IC6~11,17 IC12 IC13,14 IC15

IC 16 IC 18,19

15V54GC 15V54GE 15V54GE 151587 151555 WZ-110 XZ-060 XZ-072 WZ-061 1N60 MV-13

D1~3 D4 D5~7 D8~35,38,39,42,46~48 D36 D37 D40 D41 D43,44 D45 D49

ENCODER UNIT (X54-1690-00)

1/2

HIT1,2: 0N1110 IC1: LM358P

C181 X2 18P 5.74 18P 5.74 C18Z 18P

IC13 1/6

R193 M.22K R191 M.22K R190 M.22K R190 M.22K

0553 W 0058 W 0058

2204-022 2205-022 2205-022 2207-022 2207-022 2207-022

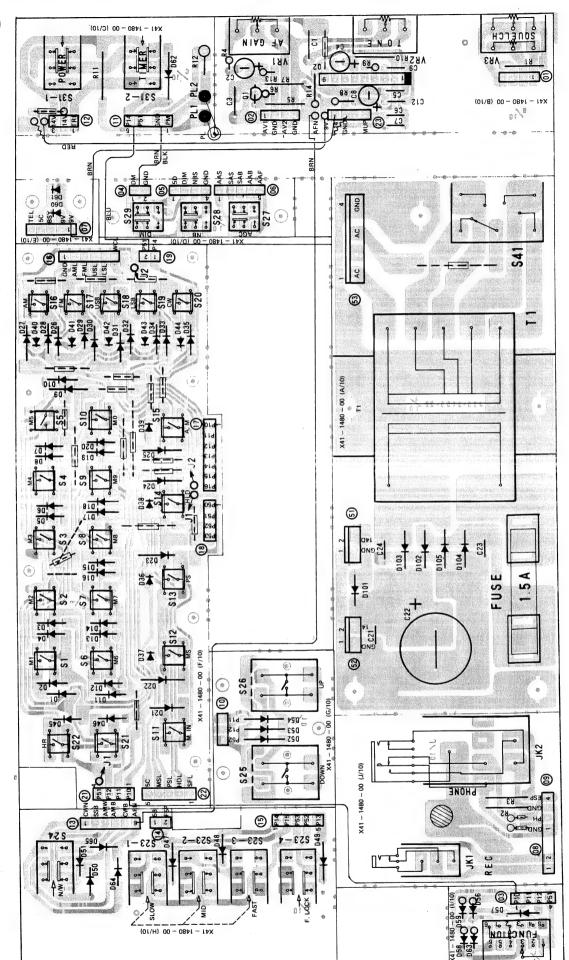
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R-2000





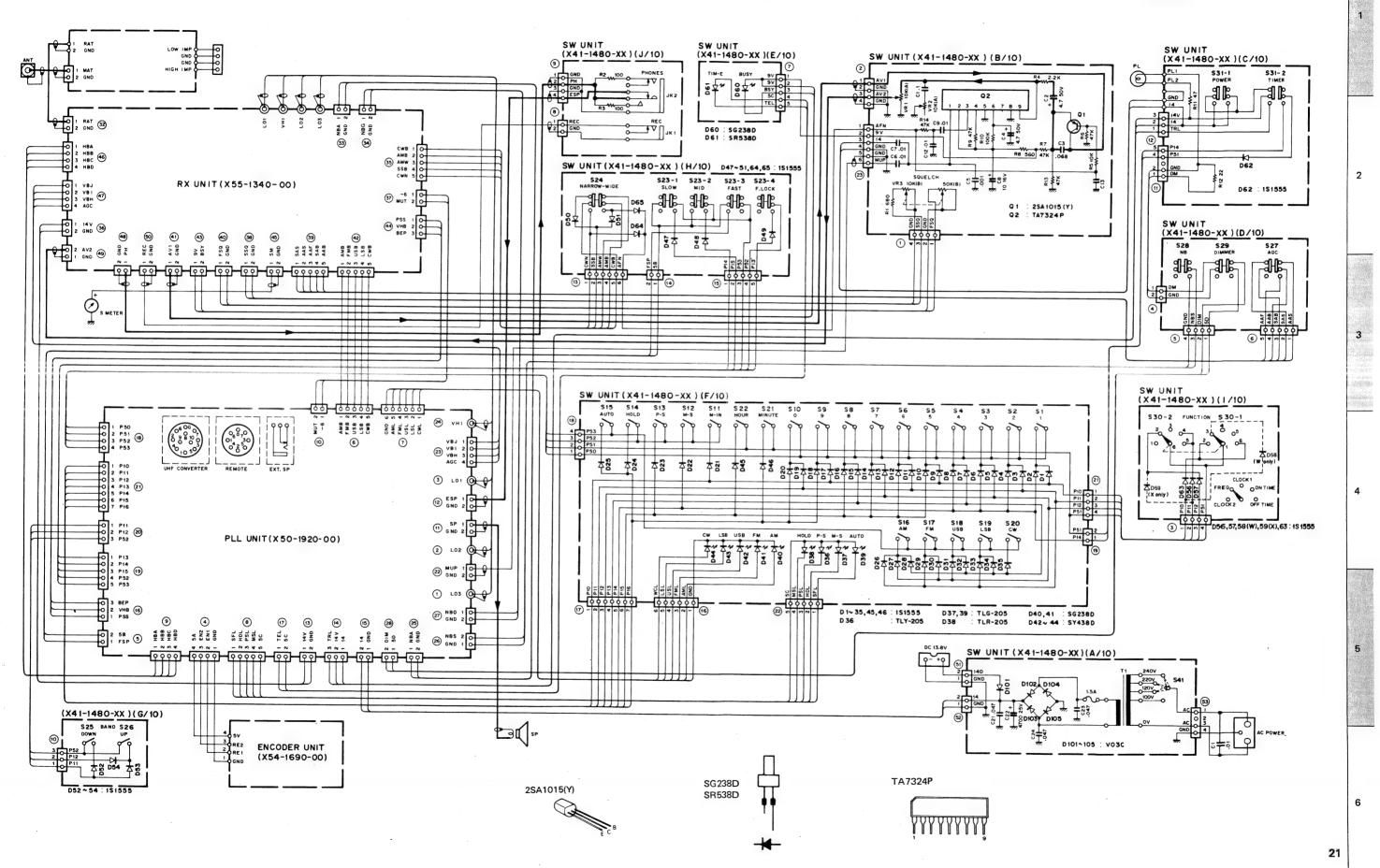
PC BOARD VIEWS SWITCH UNIT (X41 - 1480 - OO) Component side view

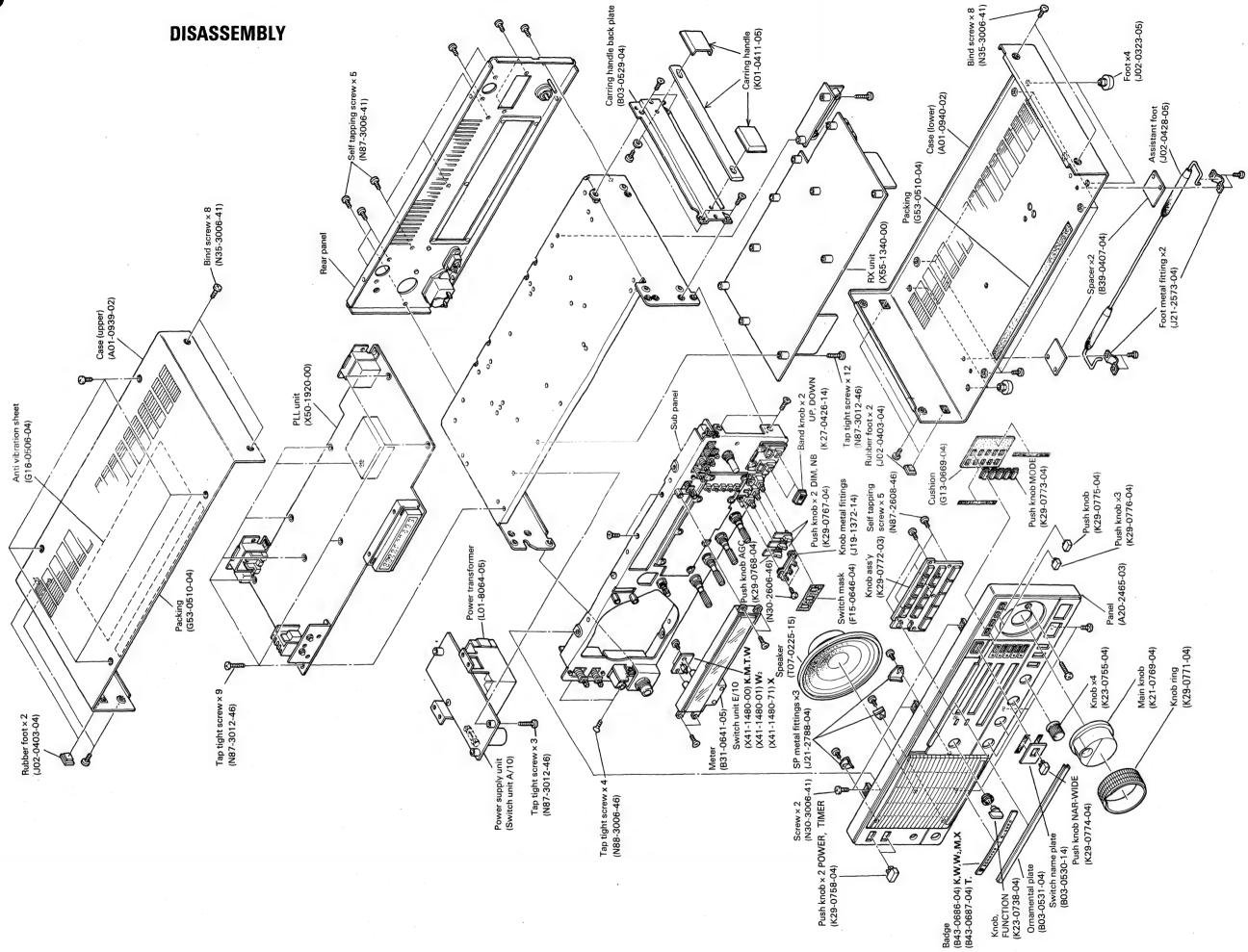
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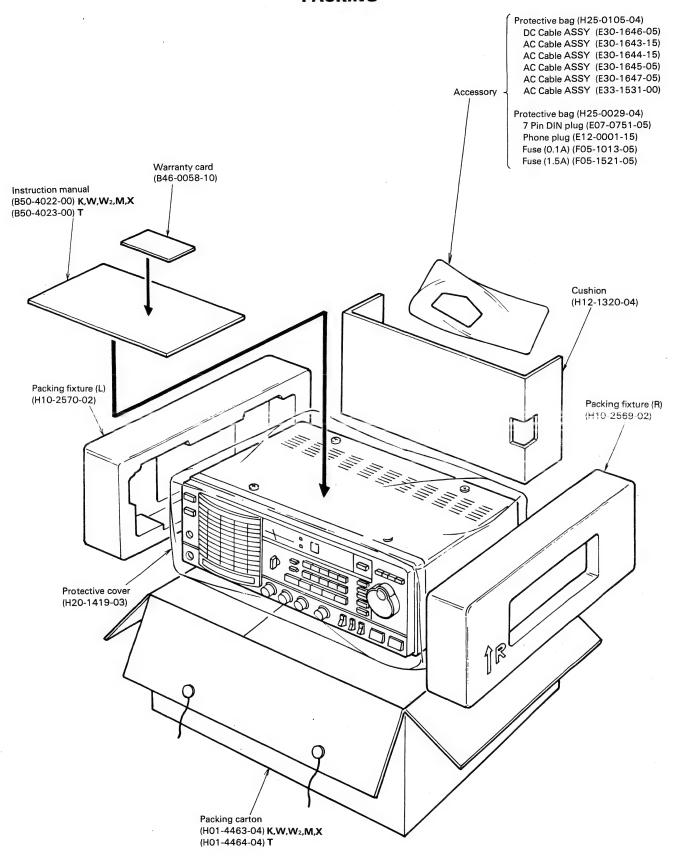
: Signal line

G





PACKING



REQUIRED TEST EQUIPMENT

1. VTVM or DVM (DC VM)

1) Input resistance: More than 1 M Ω 2) Voltage range: 1.5 to 1000V DC

NOTE: A high-precision voltmeter may be used. However, accurate readings can not be obtained for high-impedance circuits.

2. AF VTVM (AF VM)

1) Frequency range: 50 Hz to 10 kHz 2) Input impedance: 1 M Ω or greater 3) Voltage range: 10 mV to 30V

3. AF DUMMY LOAD

1) Impedance: 8Ω

2) Dissipation: 3W or greater

4. OSCILLOSCOPE

Requires high sensitivity and external synchronization capability.

5. STANDARD SIGNAL GENERATOR (SSG)

1) Frequency range: 100 kHz to 80 MHz

2) Output: $-20 \text{ dB/0.1 } \mu\text{V}$ to 120 dB/1V

3) Output Z = 50Ω

4) Should have AM modulation capability. Generator must be frequency stable.

6. FREQUENCY COUNTER

1) Minimum input voltage: 50 mV

2) Frequency range: Greater than 80 MHz

7. NOISE GENERATOR

Must generate ignition-like nose containing harmonics beyond 30 MHz.

PREPARATION

Unless otherwise specified, set the controls as follows.

POWER	ON
TIMER	OFF
FUNCTION	FREQUENCY
NARROW/WIDE	WIDE
TUNING SPEED	SLOW
F. LOCK	OFF
MODE	AM
AGC FAST	OFF
NB	OFF
DIMMER	OFF
AF GAIN	MIN
TONE	CENTER
SQUELCH	MIN
RF ATT	O
M.SCAN	OFF
PG.SCAN	OFF
ALITO M	OFF

REFERENCE

Japanese "SSG"	American "SG"
•	
	0.25 μV
O dB	0.5 μV
.6 dB	1· μV
12 dB	2 μV
24 dB	8 μν
30 dB	15.8 <i>μ</i> V
40 dB	50 <i>μ</i> V
50 dB	158 μV
60 dB	500 <i>μ</i> V
70 dB	, 1.58 mV
80 dB	5 mV
90 dB	15.8 mV
100 dB	50 mV
120 dB	0.5 V

Adjusting PLL Section

•		Me	easureme	nt		Ad	O Mariana	
ltem	Condition	Test equipment	Unit	Ter- minal	Unit	Part	Method	Specifications
Reference oscillator frequency	1) POWER: ON	Frequency counter	PLL	TP4	PLL	TC1	36,000,000 Hz	± 20 Hz
2. VCO	1) MODE: AM f: 17,000.0 kHz	DC VM	PLL	TP7	PLL	Т3	7.5V	±0.05V
	2) f: 16,999.9 kHz						Check	2.3V or more
3. VCO-H	1) MODE: AM f: 29,999.9 kHz (W2 type) f: 25,999.9 kHz	DC VM	PLL	TP13	PLL	Т8	7.8V 5.6V	± 0.05V
	2) f: 17,000.0 kHz						Check	2.0V or more
4. VCO-M	1) MODE: AM f: 16,999.9 kHz	DC VM	PLL	TP13	PLL	T7	7.8V	±0.05V
	2) f: 8,000.0 kHz						Check	2.0V or more
5. VCO-L	1) MODE: AM f: 7,999.9 kHz	DC VM	PLL	TP13	PLL	Т6	7.8V	±0.05V
	2) f: 100.0 kHz (W2 type) f: 150.0 kHz					•••••	Check	2.0V or more
	(X type) f: 2,000.0 kHz						Check	3.0V or more
6. Encoder	2) EN1 duty ratio adjustment: Turn a motor clockwise and counterclockwise. 3) EN2 duty ratio adjustment: Turn a motor in the both direction.	Oscillo- scope	PLL	Connector Connector 4-EN1	Encoder	VR1 VR2	Adjust until intervals D and E are equal to each other with point C placed at the center.	
7. PC SCAN	4) EN1, EN2 phase difference adjustment: Same as above.			Connector (4)-EN1 and EN2			EN1 (EN2)	EN1 (EN2): Within 90° ± 20% (The diference between CW and CCW rotation must also be within this specification.) The phases of EN and EN2 may be riplaced with each other as indicated the brackets.
7. PG SCAN SPEED	1) f: 15,000.0 kHz MEMORY CH: 9 Write in with M. IN switch.							
	MEMORY CH: 0 Write in with M. IN switch.							
	3) PG SCAN: ON				PLL	VR1	Turn clockwise/counter- clockwise to check scan speed change. Set to mechanical cente	

Adjusting Receiver Section

		Me	asuremer	t		Adj	Specifications	
Item	Condition	Test equipment	Unit	Ter- minal	Unit	Part	Method	Specifications
1. RB voltage		DC VM	RX	TP4	RX	VR7	2.3V	
2. BFO (Coarse adjustment)	1) MODE: USB	Frequency counter	RX	TP3	RX	T19	456,500 Hz	± 50 Hz
3. Sensitivity (RF,IF amp)	1) f: 14,525.0 kHz MODE: USB AGC: FAST	SSG AF VM Oscillo-	Rear panel	ANT	PLL	T1, T2, T4, T5	MAX	
	SSG output: 0 dBμ	scope AF dummy load		EXT SP	RX	T5 to T16, T18	MAX Perform adjustment in the following order: T5, T6, T7, T8, T7, T6, T5, T9, T10, T11, T12, T11, T10, T11, T12, T11, T10, T13, T14, T15, T16, T18.	S/N: 10 dB or more
4. 1st MIX BALANCE	1) f: 187.3 kHz MODE: USB TUNING STEP: SLOW	AF VM Oscillo- scope AF dummy load	Rear panel	EXT SP	RX	VR1	MIN. Heterodyne	
5. BFO (Fine ad- justment)	1) f: 14,525.0 kHz MODE: USB, then LSB	SP			RX	T19	Alternate MODE bet- ween USB and LSB and adjust for equal noise tone. (Equal highs and lows)	
	2) SSG output: 14.525 MHz 0 dBμ	AF VM Oscillo- scope AF dummy load	Rear panel	ANT EXT SP			Receive the 14.525 MHz generator signal in USB mode, tune for 1 kHz beat frequency, and AF output at 0.63V/8\Omega. Set to LSB mode, adjust for 1 kHz beat and measure the AF output difference.	Within 1.5 dB
6. FM sensitiv- ity (FM IF amp)	1) f: 14,525.0 kHz MODE: FM SSG output: 6 dBµ (MODE: 1 kHz DEV: 5 kHz)	SSG AF VM Oscillo- scope AF dummy	Rear panel	ANT EXT SP	RX	T21	MAX	S/N: 20 dB or more
	2) SSG output: 6 to 100 dBµ	load					Confirm that the output is constant from 6 dB to 100 dB.	Specified output.
7. S meter	1) MODE: USB AGC: FAST	S meter			RX	VR8	Zero adjustment. Set to S meter starting point.	
	2) f: 14,525.0 kHz SSG output: 8 dBμ	SSG S meter	Rear panel	ANT		T17	S-1 Adjust CCW from the peak.	
	3) SSG output: 30 dBμ					VR9	S-9	
	4) MODE: FM SSG output: 30 dBμ					VR6	+40 dB	
8. Squelch	1) MODE: FM AGC: SLOW SQUELCH: Threshold	SP					Check	Between 1 and 3 (Squelch level) BUSY indicator goes off.
	2) MODE: USB				RX	VR5	Point at which noise disappears.	
•	3) f: 14,525.0 kHz MODE: USB SQUELCH: Threshold SSG output: 20 dBµ	SSG AF VM Oscillo- scope AF dummy load	Rear panel	ANT			Check	The squelch should open at less than 20 dB \$\mu\$ and the BUSY indicator should light.
	4) MODE: FM SQUELCH: Threshold SSG output: 0 dBμ							The squelch should open at less than 0 dB μ and the BUSY indicator should light.

		Measurement				Ad		
Item	Condition	Test equipment	Unit	Ter- minal	Unit	Part	Method	Specifications
9. NB	1) f: 14,525.0 kHz MODE: AM WIDE/NARROW: WIDE NB: ON Noise generator output level: S meter indicator 5 ± 1	Noise generator	Rear panel	ANT	RX	VR4	MIN	S1 or less (Typical)
	2)				PLL	T10, T11	Repeat steps 1) and 2) so the NB functions on noise which is below the minimum S meter level.	
10. 1st IF trap	1) f: 29,525.0 kHz MODE: USB SSG output: 45.875 MHz 90 dBμ	SSG AF VM Oscillo- scope AF dummy load	Rear panel	ANT	RX	Т3	MIN	70 dB or more
11. "Beeper"	1) AF GAIN: Center TONE: Center SQUELCH: Closed (No noise) * Connect R259 and R273. (Disconnect after adjustment.)	AF VM Oscillo- scope AF dummy load	Rear panel	EXT SP	RX	VR10	0.3V	Tone should remain audible even when the AF GAIN is redu- ced to MIN.

< Microprocessor operational check>

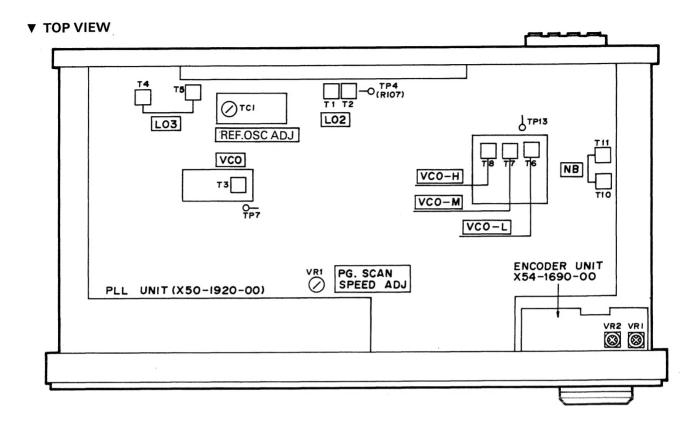
ltem	Condition	Operation Check
1. Encoder (Dial)	TUNING SPEED: SLOW Turn the tuning control clockwise and counterclockwise.	Display changes in 100 Hz steps.
	Turn the main tuning 1 turn.	Display changes 10 kHz.
	TUNING SPEED: MID Turn the tuning control clockwise and counterclockwise.	Display changes in 500 Hz step.
	Turn the main tuning 1 turn.	Changes 100 kHz.
	TUNING SPEED: FAST Turn the tuning control clockwise and counterclockwise.	Changes in 5 kHz step.
	Turn the main tuning 1 turn.	Changes 1 MHz.
2. BAND	TUNING SPEED: FAST Keep the UP switch de- pressed until tuning stops. Then turn the tu- ning control clockwise.	The MHz digit scans up in 1 MHz steps and stop when the display indicates 29,995.0 kHz. W2 type stops tuning at 25,995.0.
	Keep the DOWN switch depressed until tuning stops. Turn the tuning control counterclockwise.	The MHz digit scans down to 0.100.0 at a 1 MHz step. W2 type stops tuning at 0.150.0 and X type stops at 2.000.0
3. F. LOCK	F. LOCK: ON Turn the tuning control and BAND knob.	The display should not change.

ltem	Condition	Operation Check
4. DIMMER	DIMMER: ON	The S meter and display illumination should be reduced.
5. CLOCK and TIMMER	1) POWER: OFF FUNCTION: CLOCK 1	The clock should function. The illumination should be dim.
	2) TIMER: ON	* TIMER ERROR (red) indi- cator should light. * CLOCK display flashes.
	3) TIMER: ON Simultaneously press both the HOUR and MI- NUTE TIME SET swit- ches.	* CLOCK display should be 0:00. * TIMER ERROR (red) indicator should go off.
* .	4) FUNCTION: CLOCK 2 Keep the HOUR and MI- NUTE switches depres- sed.	The display should conti- nuously advance.
	Set the hours digit.	The display should indicate the time difference from CLOCK 1.
	5) FUNCTION: ON Set the TIMER display to 0.02.	
	6) FUNCTION: OFF Set the TIMER display to 0.03.	
	7) FUNCTION: CLOCK 1 Set the TIMER display to 0.02.	Power should turn on and the unit should function.
	Set the TIMER display to 0.03.	Power should shut off.

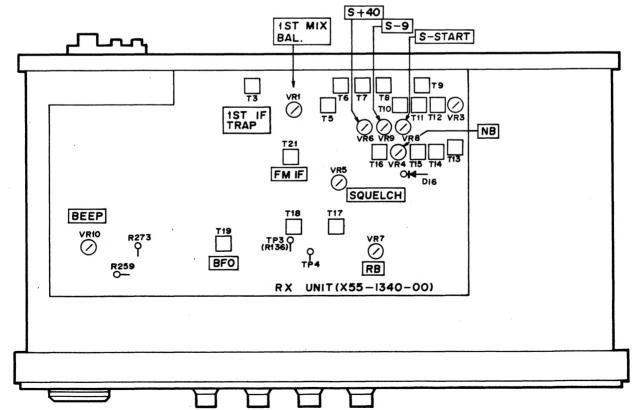
Item	Condition	Operation Check
6. RECALL and MODE	POWER: ON TIMER: OFF FUNCTION: FREQUENCY Press memory switches (1 through 0).	* The MEMO indicator should change from 1 through 0. * The frequency display should indicte 15,000.0 for each channel.
	Press MODE AM, FM, USB, LSB and CW swit- ches.	The green indicators should light for AM and FM modes. The yellow indicators should light for USB, LSB and CW modes.
7. MEMORY	1) MODE: USB Press the M. IN switch and store 10,615.0 in channel 9. Press the M. IN switch and store 10,635.0 in channel 0.	The beep should be heard when data is stored in channels 9 and 0.
8. M. SCAN	1) M. SCAN: ON	The M. SCAN indicator (green) should light and each channel should be scanned for 2 seconds.
	2) HOLD: ON (Release after test)	The scan should stop and the HOLD indicator (red) should light. When the HOLD switch is again depressed, scanning should resume.
9. Select SCAN	M. SCAN: ON Press channels 1 through 3 and then channel 2 again (twice).	"C" should be displayed on the MEMO indicator and channels 1 and 3 should be scanned continuously.
10. PG. SCAN	1) PG. SCAN: ON	The PG. SCAN indicator (yellow) should light. "P" should be displayed on the MEMO indicator and the USB indicator should light. The scan should start from 10,615.0 at 5 kHz interval. When 10,635.0 is reached, a "beep" should sound and the scan should restart from 10,615.0.
	2) HOLD: ON Turn the tuning control clockwise and counter- clockwise.	Scan should stop. The frequency should change from 10,615.0 to 10,635.0.

Item	Condition	Operation Check	
11. AUTO. M	AUTO. M: ON Press channel 1 and store 17,000.0 then press channel 2 and 1.	The AUTO. M indicator (green) should light and 17,000.0 should be di- splayed.	
12. Reset	POWER: OFF Keep the power cable connected to the receiver and disconnect the lithium battery (–) terminal.		
	Disconnect the power cable and ground IC12 pin 40. (IC12: µPD80C49C-022)		
	Reconnect the power	Indication	
	cable. POWER: ON AUTO. M: ON	MEMO: E f: 150,055.0	
	Disconnect, then recon- nect the power cable.	Indication MEMO: 1 f: 15,000.0	
	POWER: OFF Reconnect the lithium battery (–) terminal.		
	2) POWER: ON	Indication MEMO: 1 f: 15,000.0	
	Disconnect the power cable. Reconnect the power after approximately 30 minutes.	The memory contents should be retained and the above should be displayed	
	3) MEMORY: 1	Indication MEMO: 1 f: 15,000.0	
	MEMORY: 2	MEMO: 2 f: 15,000.0	
	MEMORY: 0	MEMO: 0 f: 15,000.0	
·			

ADJUSTMENT POINT



▼ BOTTOM VIEW



TERMINAL FUNCTION

PLL unit

RX unit

		T			
	nec- No.	Terminal No.	Name	Destination	Function
	1		L03	RX	3rd Local OSC output
	2		L02	RX	2nd Local OSC output 1st Local OSC output
1	3	1	L01 5A	RX Encoder	5V line
	+	2	EN2	Encoder	Pulse input
		3	EN1	Encoder	Pulse input
1	_	4	GND	Encoder	
1	5	1	FSP	Switch	Program SCAN speed adjust
1		2	5B	Switch	terminal 5V line
1	6	1	AMB	RX	AM, 9V line
1		2	FMB	RX	FM, 9V line
1		3	USB	RX	USB, 9V line
		4	LSB	RX RX	LSB, 9V line
1	7	5 1	CWB CWL	Switch	CW, 9V line CW LED (Y) light
1	′	2	LSL	Switch	LSB LED (Y) light
1		3	USL	Switch	USB LED (Y) light
1		4	FML	Switch	FM LED (G) light
		5 6	AML	Switch	AM LED (G) light
	8	1	GND SFL	Switch Switch	AUTO-M LED (G) light
	ا ا	2	HDL	Switch	HOLD LED (R) light
1		3	PSL	Switch	P.SCAN LED (Y) light
1		4	MSL	Switch	M.SCAN LED (G) light
1	ا ر	5	5C	Switch	5V line
1	9	1 2	HBA HBB	RX RX	BPF select signal BPF select signal
		3	HBC	RX	BPF select signal
1		4	HBD	RX	BPF select singal
1	0	1	-6	RX	-6V line
١.		2	MUT	RX SP	MUTE control
1	1	1 2	GND SP	SP	Speaker line
1	2	1	ESP	Phone jack	Cp Sanot mile
'	_	2	GND	Phone jack	
1	3	1	14V	RX	RX 14V line
.		2	GND	RX	14V line
1	4	1 2	14 14V	Switch Switch	14V line
1		2	14V	Switch	14V line
1	15	1	GND	Switch	
		2	14	Switch	14V line
1	6	1	PSS	RX RX	Program SCAN stop input VHF signal output (VHF:H)
1		2	VHB BEP	RX RX	BEEP control output (BEEP:H)
1 1	17	1	TEL	Switch	Timer error, LED(R)light
1		2	5C	Switch	5V line
1 1	18	1	P50	Switch	Output common bus
1		2	P51 P52	Switch Switch	Output common bus Output common bus
		4	P52	Switch	Output common bus
1	19	1	P13	Switch	Input data bus
		2	P14	Switch	Input data bus
		3 .	P15	Switch	Input data bus
		4	P52	Switch Switch	Output common bus
1.	20	5 1	P53	Switch	Output common bus Input data bus
1		2	P12	Switch	Input data bus
1		3	P52	Switch	Output common bus
1 3	21	1	P10	Switch	Input data bus
		2	P11 P12	Switch Switch	Input data bus Input data bus
		4	P13	Switch	Input data bus
		5	P14	Switch	Input data bus
1		6	P15	Switch	Input data bus
1		7	P16	Switch	Input data bus
1	22	1	MUP	Switch Switch	Unlock AF muting output
1.	23	2	GND VBJ	RX	VHF converter, Band input
	20	2	VBI	RX	VHF converter, Band input
1		3	VBH	RX	VHF converter, Band input
1		4	AGC	RX	VHF converter, AGC input
	24		VHI	RX	VHF converter, IF output
	25	1 2	NBA GND	RX RX	NB, IF input
	26	1	GND	Switch	
1		2	NBS	Switch	NB switch, GND:ON
1	27	1	NBG	RX	NB switching pulse output
1	00	2	GED	RX	Dimmor switch
	28	1 2	DIM 5D	Switch Switch	Dimmer switch 5V line
L		4	30	SWILCH	34 1110

KX unit					
Connec- tor No.	Terminal No.	Name	Destination	Function	
31	1	MAT	UHF Re- ceptacle		
32	2 1	GND RAT		Receiver input	
33	2 1	GND NBA	PLL	NB, IF output	
34	2	GND NBG	PLL PLL	NB, Switching pulse input	
35	2	GND CWB	PLL Switch	CW, 9V line input	
	2	AMB AMW	Switch Switch	AM, 9V line input AM wide, 9V line input	
00	4 5	SSB CWN 14V	Switch Switch PLL	SSB, 9V line input CW narrow, 9V line input 14V input	
36 37	1 2 1	GND -6	PLL PLL	-6V input	
38	2	MUT SSQ	PLL Switch	Muting control signal input SSB, squelch Adj input	
39	2	GND SAS	Switch Switch	AGC select (SSB SLOW)	
00	2 3	AAS AAF	Switch Switch	AGC select (AM SLOW) AGC select (AM FAST)	
	4	SAB	Switch	AGC select (SSB AGC reference voltage)	
	5	AAB	Switch	AGC select (AM AGC reference voltage)	
40	1 2	FSQ GND	Switch Switch	FM squelch Adj input	
41	1 2	AV1 GND	Switch Switch	AF pre-amp, output	
42	1 2	AMB FMB	PLL PLL	AM, 9V input FM, 9V input	
	3	USB LSB	PLL PLL	USB, 9V input LSB, 9V input	
43	5	SV 9V	PLL Switch	CW, 9V input 9V line output BUSY LED (G)	
44	1	PSS VHB	Switch PLL PLL	Program scan stop signal output High when VHF, RX	
45	2 3 1	BEP SM	PLL Smeter	Beeper control input S-meter (+)	
46	2	GND HBA	Smeter	Band data input	
,,,	2	HBB HBC	PLL PLL	Band data input Band data input	
47	4	HBD VBJ	PLL PLL	Band data input VHF converter, Band data output	
	2 3	VBI VBH	PLL PLL	VHF converter, Band data output VHF converter, Band data output	
48	1	AGC PH	PLL Phone jack	VHF converter, AGC output AF output	
49	2	GND GND	Phone jack Switch	A.F AMP input	
50	1	REC	Switch REC jack	AF power AMP input	
	2	GND			
		L01 L02	PLL PLL	1st Local OSC input 2nd Local OSC input	
		LO3 VHI	PLL	3rd Local OSC input VHF converter, IF	
		1	1		

BLOCK DIAGRAM

DCK-1 D.C. OPERATION KIT (OPTION)

PARTS LIST

Ref. No.	Part No.	Description	Re- marks
- - - - -	B50-2703-00 E08-0203-25 E31-2027-05 E30-1646-05 F05-1023-05 H25-0029-04 H25-0117-04	Instruction sheet Cable with 2P connector Cable with terminal DC cable ass'y Fuse UL 1A × 2 Protective bag 60 mm × 110 mm Protective bag 80 mm × 250 mm	

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